

HARDWARE  
SOFTWARE  
XPERT SERVICES



**QUALITROL**  
Defining Reliability

**PREDICTIVE  
MONITORING  
SOLUTIONS FOR THE  
ELECTRICAL GRID**

QUALITROLCORP.COM | WHATSAPP – QUALITROLBOT - +1 585 643-3717

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# WHO WE ARE



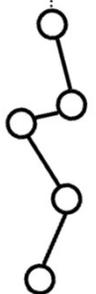
## Monitoring and protection for the global grid.

Established in 1945, Qualitrol ensures grid reliability and the transition from scheduled to condition based maintenance practices within the power generation and energy industry.

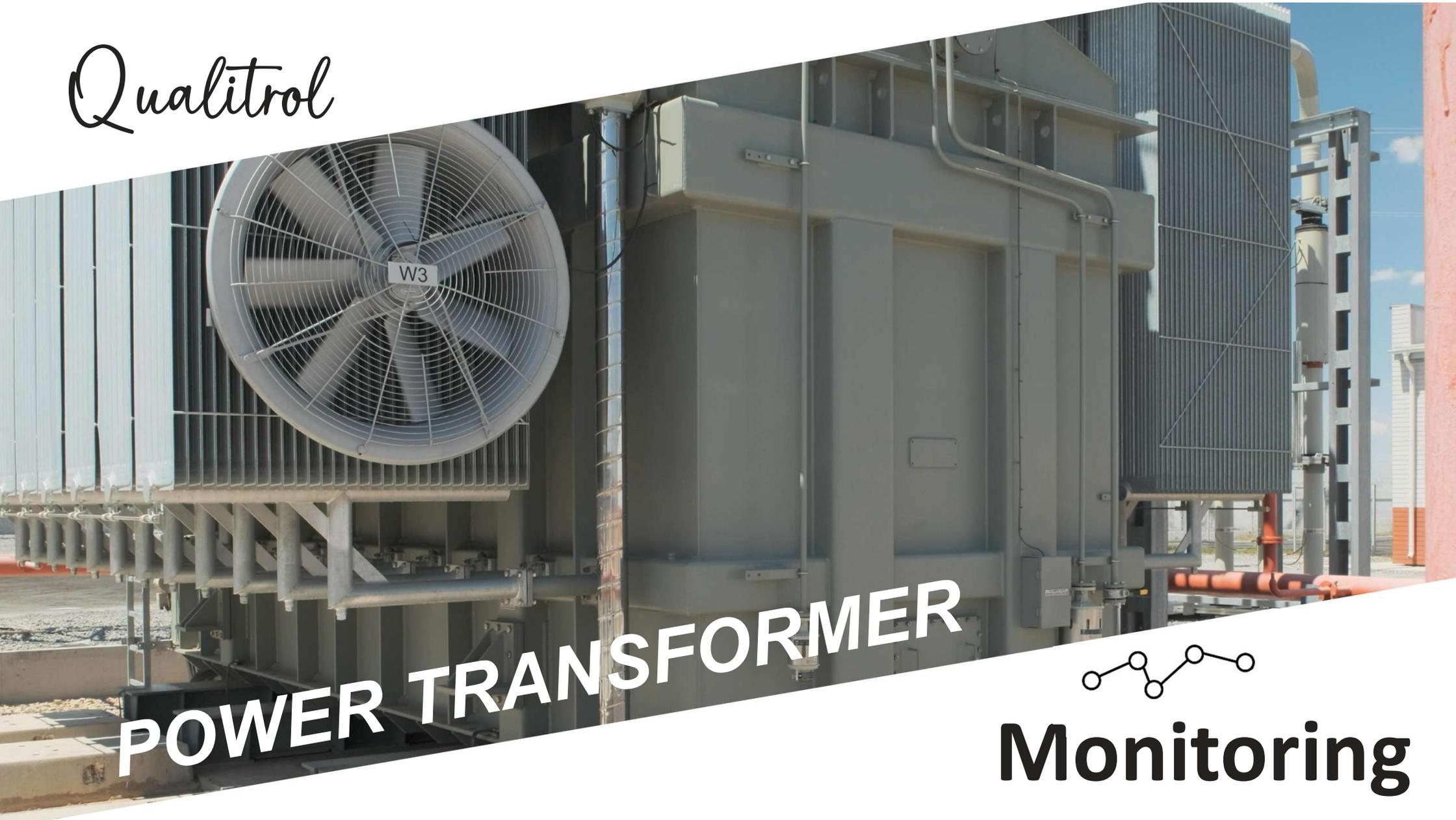
We are the largest and most trusted global provider of monitoring systems including sensors, monitors and software for wherever you are in your maintenance strategy.

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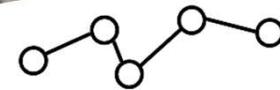
WE HELP ENSURE THE WORLD HAS POWER



*Qualitrol*



**POWER TRANSFORMER**



**Monitoring**

# Why Monitor?



## Aging Infrastructure

IEEE estimates the average transformer age in North America is 43 years old

## Unscheduled Power Outages

DOE estimates power outages cost to the NA businesses in excess of \$50 billion annually

## Rising Operation Costs

Operating expenses continue to escalate as O&M budgets shrink YOY

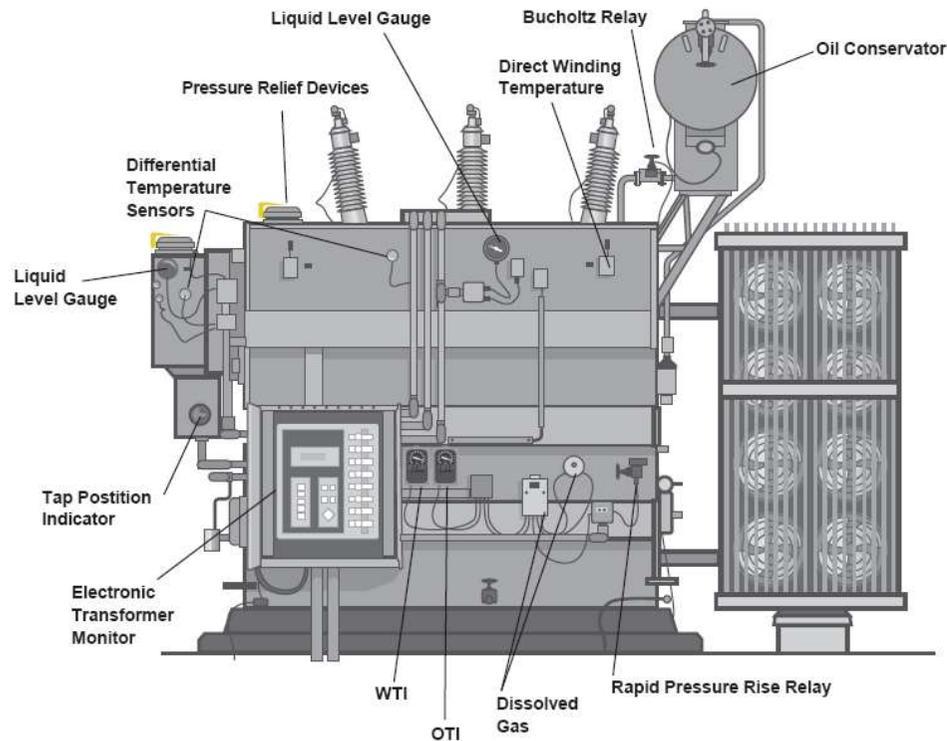
**Make informed decisions on maintenance and asset priority ranking based on factual data**

**Condition Monitoring**

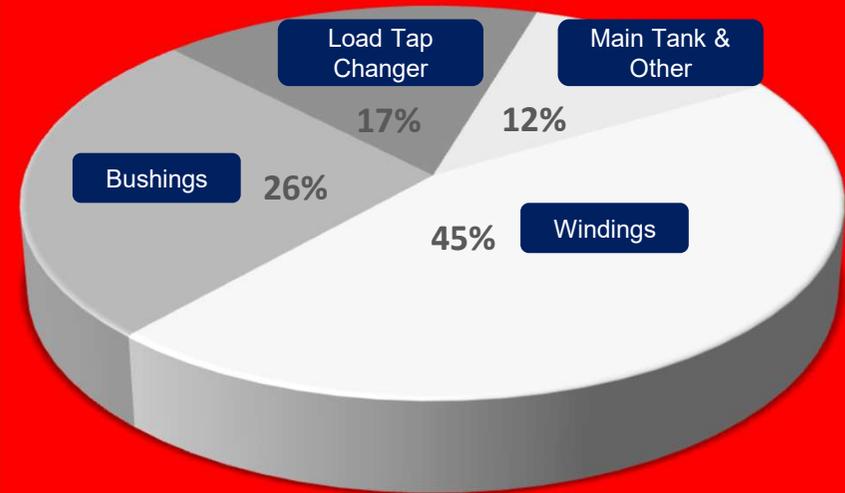
- Improve Grid
- Real-time Reliability
- Data-driven
- Asset Management

# Importance of Online Monitoring

The most common transformer failures may manifest themselves over time and can be detected with multiple monitoring methods available today.



## Common Transformer Failure Modes



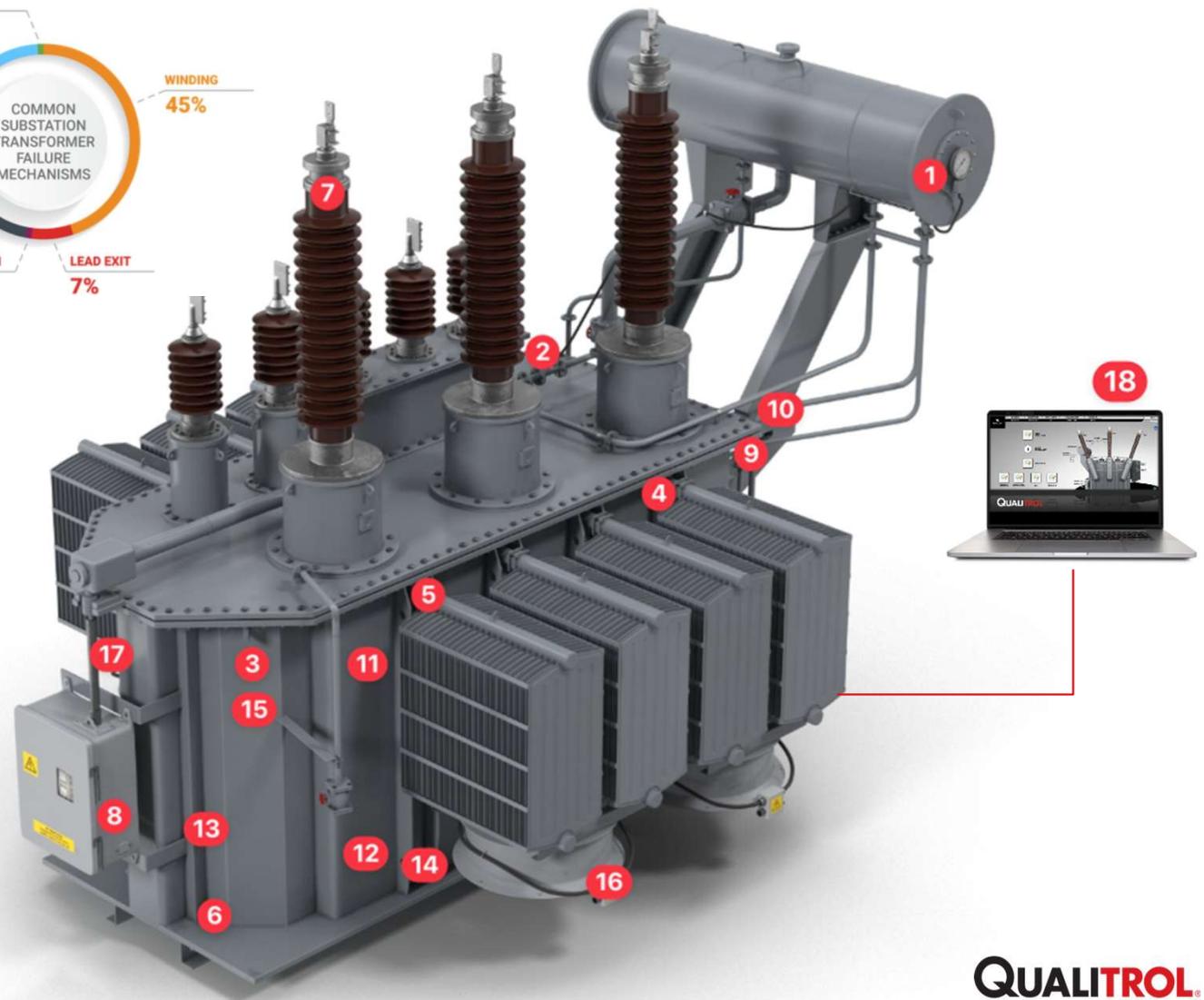
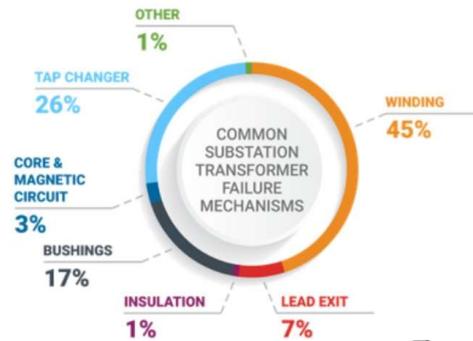
Source: WG A2.37, Transformer Reliability Survey: Interim Report, No. 261 - April 2012 ELECTRA

## Key Parameters to Monitor

- Temperature Changes; premature aging
- DGA; gas formation and accumulation
- Partial Discharge (PD)
- Bushing Health
- LTC Functionality
- Cooling System Health

# End To End Monitoring

1. Liquid Level Gauges
2. Pressure Relief Devices
3. Winding temp. Thermometers
4. Rapid Pressure Rise Relay
5. Flow Gauges
6. Pressure Vacuum Switches
7. Bushing Monitoring
8. OLTC Monitoring
9. Smart Breather
10. Smart Breather OLTC
11. Fiber Optic Temp. (Neoptix)
12. UHF Partial Discharge
13. Multi-Gas DGA Monitor (Serveron)
14. Single Gas DGA Monitor (Serveron)
15. AKM345 Thermometer
16. Cooling System Monitoring
17. Transformer Monitoring 509 or QTMS
18. APM Platform (SmartSUB)





# OPTIMAL TRANSFORMER CONDITION MONITORING

More rational and cost effective online monitoring

**Critical**  
Monitoring of this parameter is CRITICAL for fault detection.

**Required**  
Monitoring of this parameter INCREASES fault detection probability.



## WINDINGS

UHF PD   Ambient Temperature   Core Ground Current   Core Hot-spot (Fiber Temperature)   Gas Accumulation Relay   Hydrogen   Multigas Gas Analysis   Load Current   Moisture in Oil   Oil Temperature at Moisture / Location   Pressure at Hot Spot   Top and Bottom Oil Temperatures   Top Oil Temperature   Total Percentage Dissolved Gas in Oil   Tank Vibration   Winding Hot Spot Temperature

Windings Symptom

Symptom	UHF PD	Ambient Temperature	Core Ground Current	Core Hot-spot (Fiber Temperature)	Gas Accumulation Relay	Hydrogen	Multigas Gas Analysis	Load Current	Moisture in Oil	Oil Temperature at Moisture / Location	Pressure at Hot Spot	Top and Bottom Oil Temperatures	Top Oil Temperature	Total Percentage Dissolved Gas in Oil	Tank Vibration	Winding Hot Spot Temperature
<b>General Overheating</b> Winding Insulation General Overheating		⚠		+	+	+	⚠				⚠					⚠
<b>Local Overheating</b> Winding Insulation General Overheating				+	⚠											
<b>Excessive Moisture</b> Winding Insulation Excessive Moisture		+						⚠	⚠		+					⚠
<b>Bubble Generation</b> Winding Insulation Bubble Generation	+	+						⚠	⚠	⚠	+		⚠			⚠
<b>Overloading</b> Winding Insulation Overloading of Transformer		⚠		+				⚠	⚠							⚠
<b>Partial Discharge</b> Winding Insulation Partial Discharge	⚠			+	⚠	+										
<b>Loose</b> Windings Loose																⚠

# FAILURE MODE



# OPTIMAL TRANSFORMER CONDITION MONITORING

More rational and cost effective online monitoring

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## ON LOAD TAP CHANGER

Tan Delta (Power Factor) Absolute Value & RoC  
Capacitance Absolute Value & RoC  
Bushings Temperature  
Oil Pressure (Oil Bushings and LTC)  
Dissolved Gases (Oil Bushings and LTC)  
Partial Discharge  
Moisture Model  
Ambient Temperature  
LTC Operational Model  
LTC Motor Current  
LTC Motor Power Consumption  
LTC Motor Torque  
LTC Temperature Differential  
Vibro-Acoustic Model  
Switching Time

OLTC Symptom

OLTC Symptom	Tan Delta (Power Factor) Absolute Value & RoC	Capacitance Absolute Value & RoC	Bushings Temperature	Oil Pressure (Oil Bushings and LTC)	Dissolved Gases (Oil Bushings and LTC)	Partial Discharge	Moisture Model	Ambient Temperature	LTC Operational Model	LTC Motor Current	LTC Motor Power Consumption	LTC Motor Torque	LTC Temperature Differential	Vibro-Acoustic Model	Switching Time
<b>Contact Coking</b> OLTC Contact Coking			+	!	!		+					!			+
<b>Motor Drive</b> OLTC Motor Drive Issues									!	+	!		!		+
<b>Excessive Arcing</b> OLTC Excessive Arcing					!										
<b>Insulation</b> OLTC Weak Insulation				!	+										
<b>Tap Movement</b> OLTC Multiple Tap Movement					+				+	+	+	+	!	!	
<b>Aging</b> OLTC Aging							!	+	+	+					



# FAILURE MODE



# OPTIMAL TRANSFORMER CONDITION MONITORING

More rational and cost effective online monitoring



## Critical

Monitoring of this parameter is CRITICAL for fault detection.



## Required

Monitoring of this parameter INCREASES fault detection probability.



## BUSHINGS

Tan Delta (Power Factor) Absolute Value & RoC  
 Capacitance Absolute Value & RoC  
 Bushing Temperature  
 Oil Pressure (Oil Bushings and LTC)  
 Dissolved Gases (Oil Bushings and LTC)  
 Partial Discharge  
 Moisture Model  
 Ambient Temperature  
 LTC Operational Model  
 LTC Motor Current  
 LTC Motor Power Consumption  
 LTC Motor Torque  
 LTC Temperature Differential  
 Vibro-Acoustic Model  
 Switching Time

Bushing Symptom	Tan Delta (Power Factor) Absolute Value & RoC	Capacitance Absolute Value & RoC	Bushing Temperature	Oil Pressure (Oil Bushings and LTC)	Dissolved Gases (Oil Bushings and LTC)	Partial Discharge	Moisture Model	Ambient Temperature	LTC Operational Model	LTC Motor Current	LTC Motor Power Consumption	LTC Motor Torque	LTC Temperature Differential	Vibro-Acoustic Model	Switching Time
 <b>Overheating</b> Bushing Overheating and Insulation Failure	⚠	⚠	+	+			+								
 <b>Insulation Decay</b> Bushing Insulation Decay / Normal Aging	⚠	⚠		+	+										
 <b>Excessive Moisture</b> Moisture in Bushings	+	⚠	+			⚠	+								
 <b>Bad Contact</b> Bushing Bad Contact	⚠	⚠	⚠		+	⚠									
 <b>Partial Discharge</b> Bushing Partial Discharge	+	⚠			+	⚠									
 <b>Short Circuit</b> Bushing Short Circuit in Capacitive Layers		⚠													

# FAILURE MODE

## New Build's, preparing for the future :

Direct Temp. Measurement – Fibers,  
Partial Discharge couplers  
2 drain valves for oil circulation - DGA  
Cooling Efficiency – In/Oil Temp.  
Accessories **ready for digitalization**  
Breather unit - Regeneration Silica Gel  
Bladder rupture detection

### Basic Level 1: Planning & preparing

Digital Temp. monitoring: WTI, OTI, Hot-Spot Fiber, Cooling  
Oil Level - Potentiometer  
Load - Voltage and Current  
OLTC Position & Operation Status  
Single gas H2 with Moisture  
All Accessories I/O's  
Cooling control

### Basic Level 2: + 1

#### Bushing Monitoring

- *TanD/ Power Factor & Capacitance*

#### OLTC

- *Oscillography*
- *Torque*
- *Contact wear*

#### Cooling efficiency & status

- *Motor Current*
- *Pump Current*
- *Operations Control & status*
- *Position*
- *Contact Wear*

#### TX Condition Status

- *All alarms condition status*

#### Dissolved Gases 3

- *TM3 – Acetylene, Ethylene & Methane*

### Medium Level 3: + 2

#### Dissolved Gases 8

- *TM8 > All 8 Fault Gases plus N2*

### Top 4: + 3

#### Partial Discharge Monitoring

- *Between 2 to 4 Online Couplers*



### 1 Thermometers

**REMOTE MOUNT THERMOMETER**

**OTI/WTI™**

- Below type measurement of OTI, WTIs
- 75+ years experience
- Up to 6 independent switches

**REMOTE MOUNT THERMOMETER**

**104/TR6000**

- Bourdon tube capillary measurement of OTI, WTIs
- 40+ years experience
- Polar, stainless and C5M paint options

### 2 Pressure Relief Devices

**LARGE PRESSURE RELIEF DEVICE**

**LPRD**

- Pressure relief device with alarming capability
- Over 50 years field experience with over 500k installations
- Optional shield for oil diversion

**EXTRA PRESSURE RELIEF DEVICE**

**XPRD**

- Pressure relief device with alarming capability
- Patented 2x flowrate of the LPRD
- Built in shield for oil diversion and optional piping kits

### 3 Liquid Level Gauges

**LARGE OIL LEVEL INDICATORS**

**AKM 44712**

- Large dial face for easy viewing at a distance
- Lever or gear driven float arms with a high level of customization
- Up to 4 switches

**LARGE OIL LEVEL INDICATORS**

**032/042/045**

- Magnetically coupled gear or lever driven float arms
- Custom dials and configurations available
- Up to 3 switches

### 4 Flow Gauge

**FLOW INDICATORS**

**092**

- Magnetically coupled dial assembly and flange with adjustable vane
- Provides up to two switches for alarming capability

### 5 Fiber Optics

**FIBER OPTIC TEMPERATURE MONITOR**

**408**

- Up to 16 channels for accurate fiber optic hot spot measurement
- 8 form C relays
- Available web server and multiple communication options

**DIRECT WINDING MONITOR**

**509 DW**

- Up to 16 fiber optic sensors integrate with 509 ITM capability
- Cooling and LTC monitoring options available
- NERC compliant

### 6 Sudden Pressure/ RPRR

**RAPID PRESSURE RISE RELAYS**

**900/910**

- Detection and alarming of sudden pressure rises
- Flange or thread mounting options for oil or gas space
- Original creator of technology

**ELECTRONIC PRESSURE MONITOR**

**930**

- Electronic detection and alarming of sudden pressure rises
- Settable sensitivity
- Two out of Three logic options available

### 7 Partial Discharge

**IN-HOUSE DEVELOPED PDM SENSORS**

**UHF Sensors**

- Internal, Window and Drain Valve
- Protection from high transient signals
- Support in sensor location and sensitivity testing

**PARTIAL DISCHARGE MONITOR**

**609 PDM**

- AI and NN based PD detection
- Real time trending of PD activity
- Expert Analysis display options
- IEC 61850 compliant – KEMA Certified

### 8 Bushing Monitor

**BUSHING MONITOR ADAPTORS**

**408**

- Custom designed
- Double protection from transients
- Dual earth connections from bushing tap adaptor
- Relay alarms for protection failure

**ON-LINE BUSHING MONITOR**

**QCM-T-BM**

- Higher accuracy
- Programmable Alarm criterion
- Time trend of the bushing parameters
- Temperature compensation

**OFFSHORE Xtreme**  
Hardened for Offshore Use

- Robust materials to survive saline environment
- Made of 316 stainless steel or C5M painted
- Conformal coated electronics options available

**POLAR Execution**  
Hardened for Polar Use

- Rated to -60°C
- Robust materials to survive harsh cold
- Additional heaters when required

### 9 Transformer Monitors

**INTELLIGENT TRANSFORMER MONITOR**

**505 ITM**

- Up to 4 inputs
- 4 current loop outputs
- TransLife calculations based on IEEE calculations
- NERC compliant

**INTELLIGENT TRANSFORMER MONITOR**

**509 ITM**

- Up to 8 inputs (16 with expansion module)
- 4 current loop outputs
- Cooling and LTC monitoring options available

### 10 Smart Breathers

**SMART TRANSFORMER BREATHER**

**STB Series**

- Maintenance free regenerating silica gel desiccant
- 1, 2, and 4 kg models available
- Bright LED alarm indication lights and color changing desiccant

**SMART TRANSFORMER BREATHER**

**Offshore Xtreme**

- Designed for harsh marine environments
- Enhanced materials made of stainless steel glass, and robust gaskets

### 11 DGA Monitors

**SINGLE DISSOLVED GAS ANALYSIS**

**TM1**

- Online hydrogen monitoring
- Alarm on PPM or Rate of Change
- Low cost of ownership with no membrane or consumables

**8 GAS DISSOLVED GAS ANALYSIS**

**TM8**

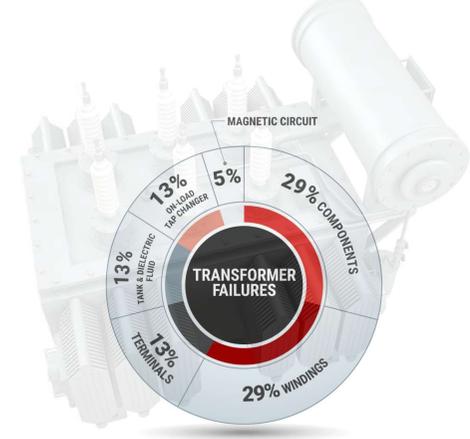
- Correlates 8 fault gases, plus moisture in oil
- Supports IEC and IEEE diagnostic tools
- Software for fleet management

### 12 TMS

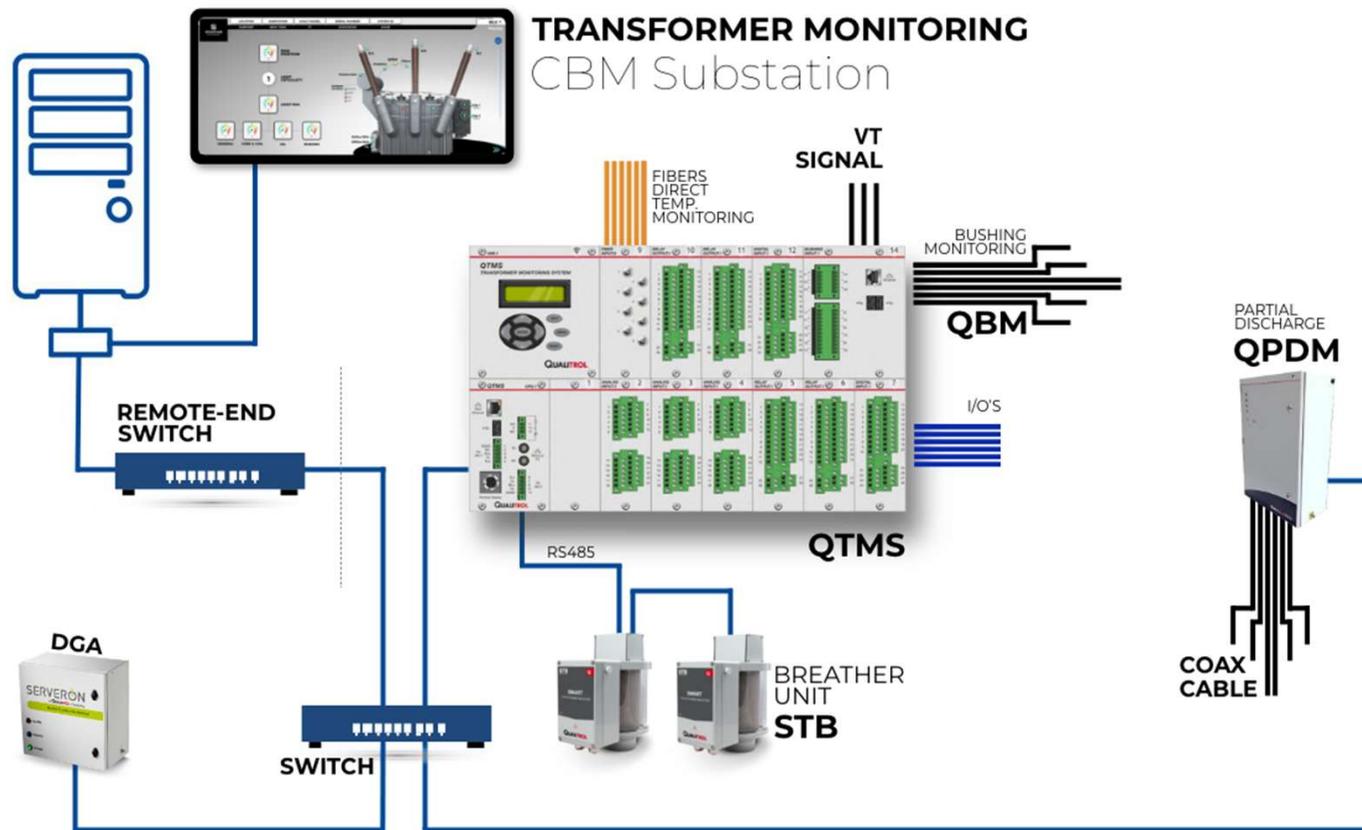
**TRANSFORMER MONITORING SYSTEM**

**QTMS**

- Modular based, highly configurable transformer monitor
- Brings all smart sensor data into a central location
- Web based configuration

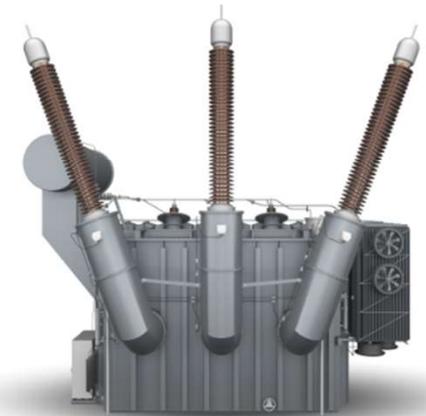


**A COMPLETE AND FLEXIBLE PORTFOLIO  
ATTENDING DIFFERENT LEVELS OF NEEDS**



**VARIABLES:**

SmartSUB



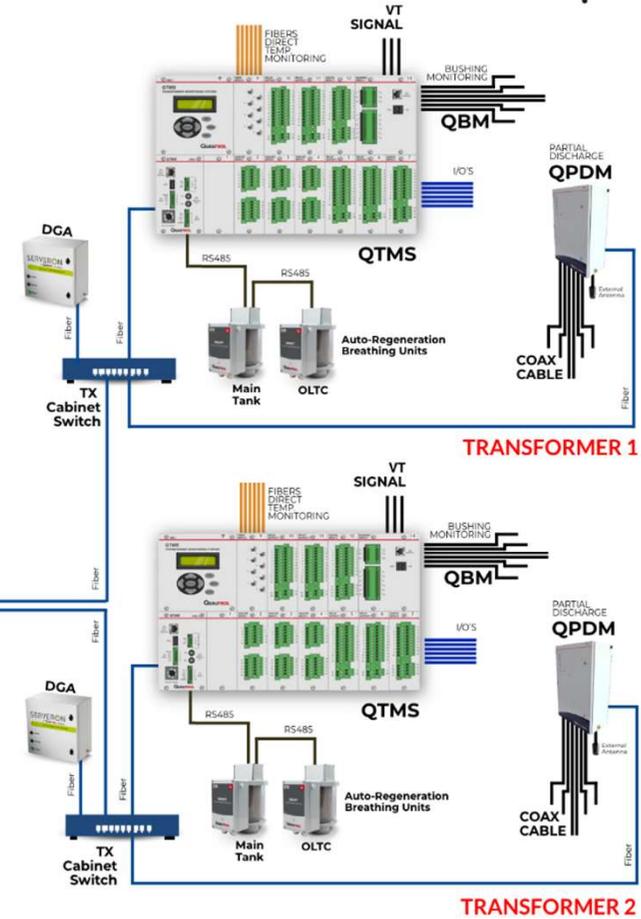
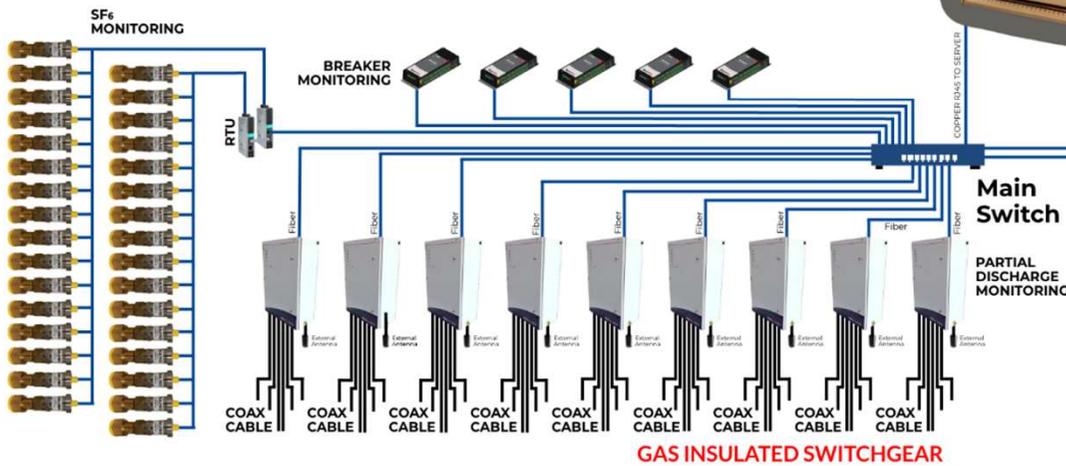
# Asset Multi\*Hardware

Asset  
**Multi\***  
QUALITROL  
Hardware

## LOCAL HMI



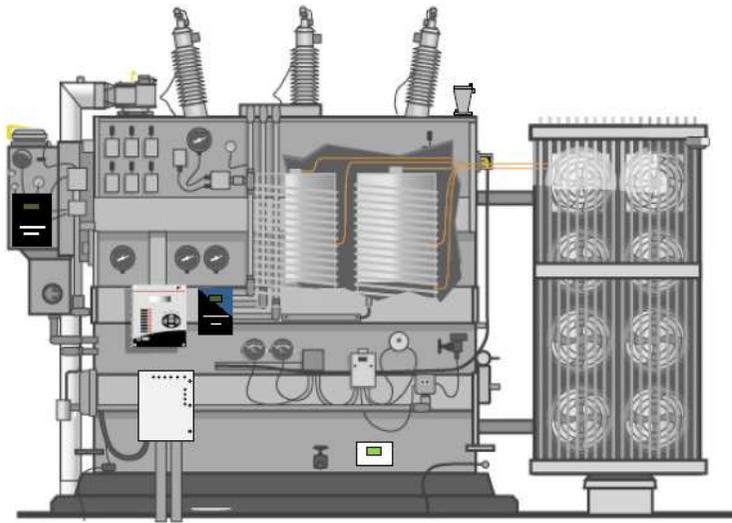
GROWTH FOUNDATION  
LIGHTING UP OUR FUTURE



# Why DGA Test?



# Transformer Failures Happen



*In 2011 CIGRE WG A2.37 reported:*

**“The failure rate for substation transformers is 0.53% per year and for G<sub>SU</sub>’s its 0.95% per year”.**

*Data based on a worldwide population of 23,884 transformers from the respondents to the survey and 964 major failures (where a major failure would require at least the opening of the tank, including the tap changer tank or an exchange of bushings).*

# Dissolved Gas Analysis

## Lab-based DGA

### Multi Gas DGA Lab GC



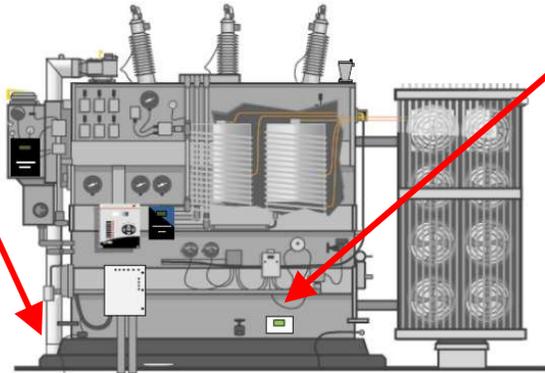
### Manual Sampling of oil



- Samples are manually collected from Transformer on a periodic basis
- Sent to an oil lab for analysis
- Typically 3 -6 days turn around
- Challenges, failures in between sampling

## TREND

DGA is transitioning from being exclusively lab-based to including significant levels of online monitoring



## Online DGA

### Single Gas Monitor



### Multi Gas Monitor



- Sensors are directly connected to transformer often to drain valve (single gas) or available sampling points (multigas)
- The monitor itself draws tank oil on a continuous basis and transmits results to monitoring center

- Transformer tank is filled with oil to provide insulating properties and cooling
- As faults develop within a transformer, a cascade of up to 8 gases are released into oil
- Various technologies can be used to sense these gases

# TM8™ Introduction

- 9 Gas, Gas Chromatography (GC) based Dissolved Gas Analyzer!
- “Lifetime accurate” online DGA monitor
- Moisture-in-oil, Optional ambient temperature and transformer load tracking
- Robust design suited to widest possible range of environments
- Low lifetime total-cost-of-ownership



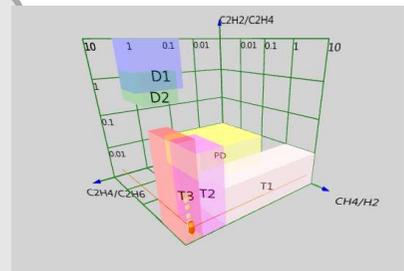
# Dissolved Gas Analysis Interpretation



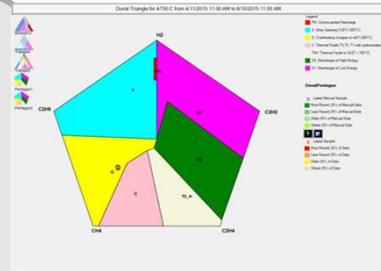
Simple gas concentration limits  
e.g. IEEE C57.104

INDICATION / FAULT GAS	CO	CO2	C2H2	C2H4	C2H6	H2	H2O
Cellulose aging	*	*					*
Internal oil decomposition			*	*	*	*	*
Leads to oil expansion system, gassing, voids, etc.		*				*	*
Thermal Oxidation - Cellulose	*	*	*			*	*
Thermal Oxidation to O2 @ 300°C - 500°C			*		TRACE	*	*
Thermal Oxidation to O2 @ 300°C - 500°C				TRACE	*	*	*
Thermal Oxidation to O2 @ 300°C			*	*	*	*	*
Partial Discharge		*		TRACE			*
Arcing		*	*	*	*		*
Guidelines for surveillance IEEE Std C57.104-2019 IEEE Std C57.104-2019	0.100% 0.100% 0.100%						

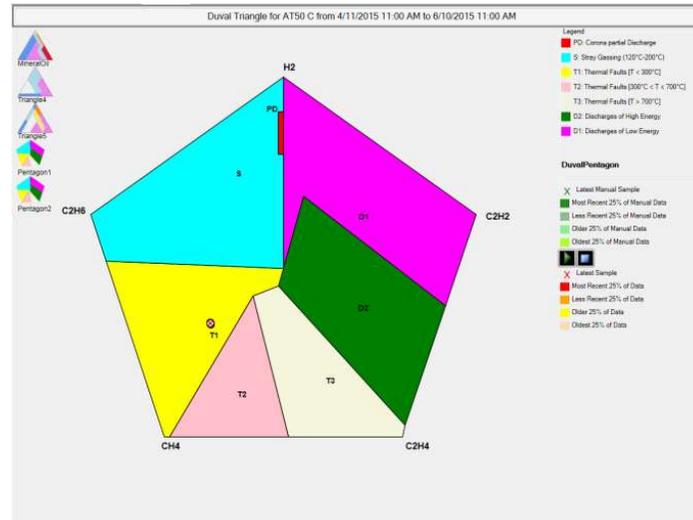
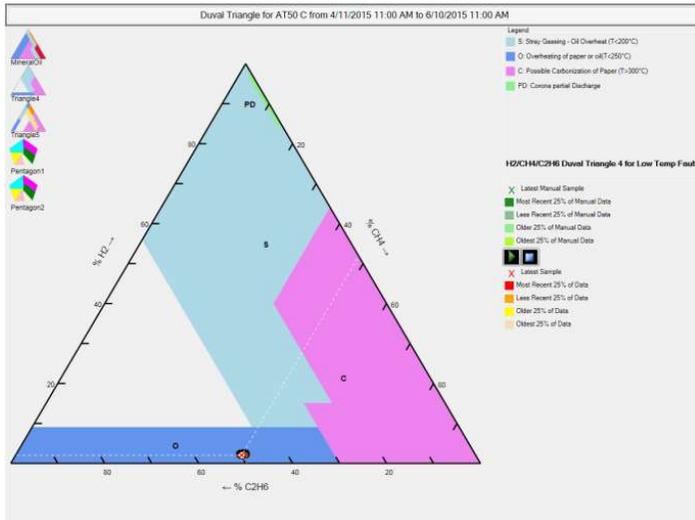
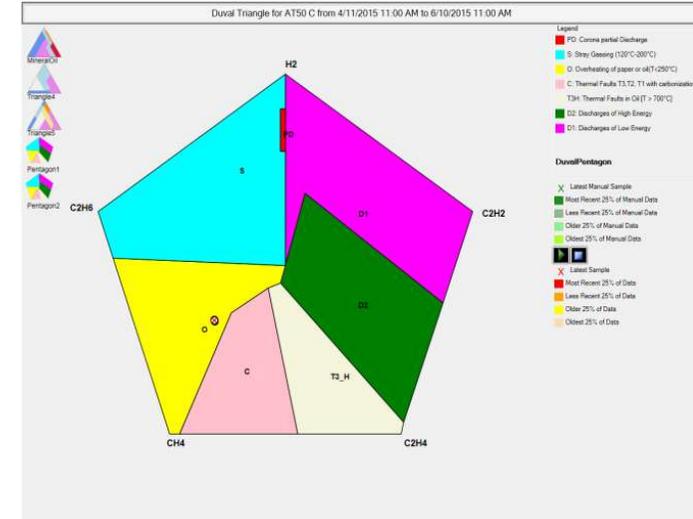
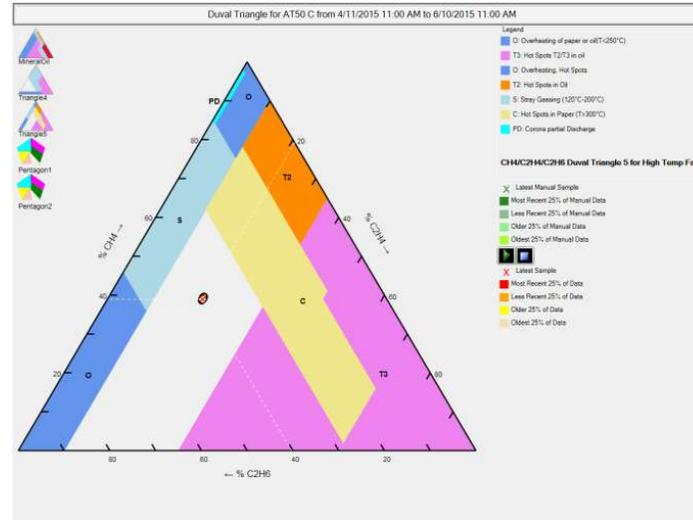
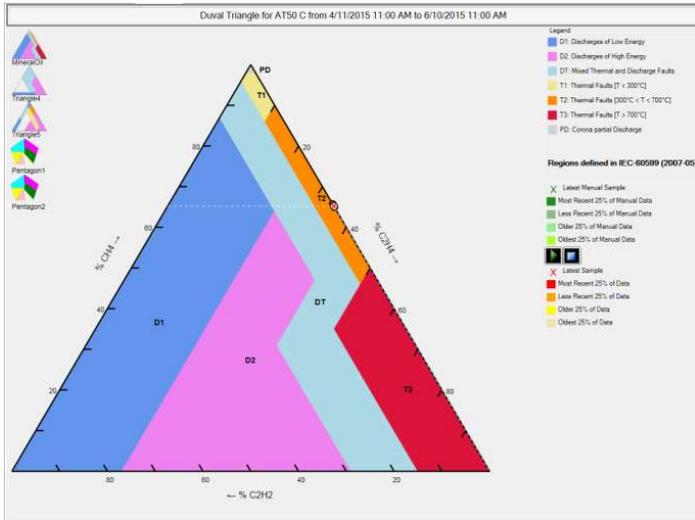
Basic Ratio diagnostic methods  
e.g. Rogers Ratios



Sophisticated ratio-based techniques  
e.g. Duval's Triangle 1,4,5 Pentagons 1&2



# Examples of diagnostics you can get with TM8 / TMView



Duval Triangle 1,4 & 5

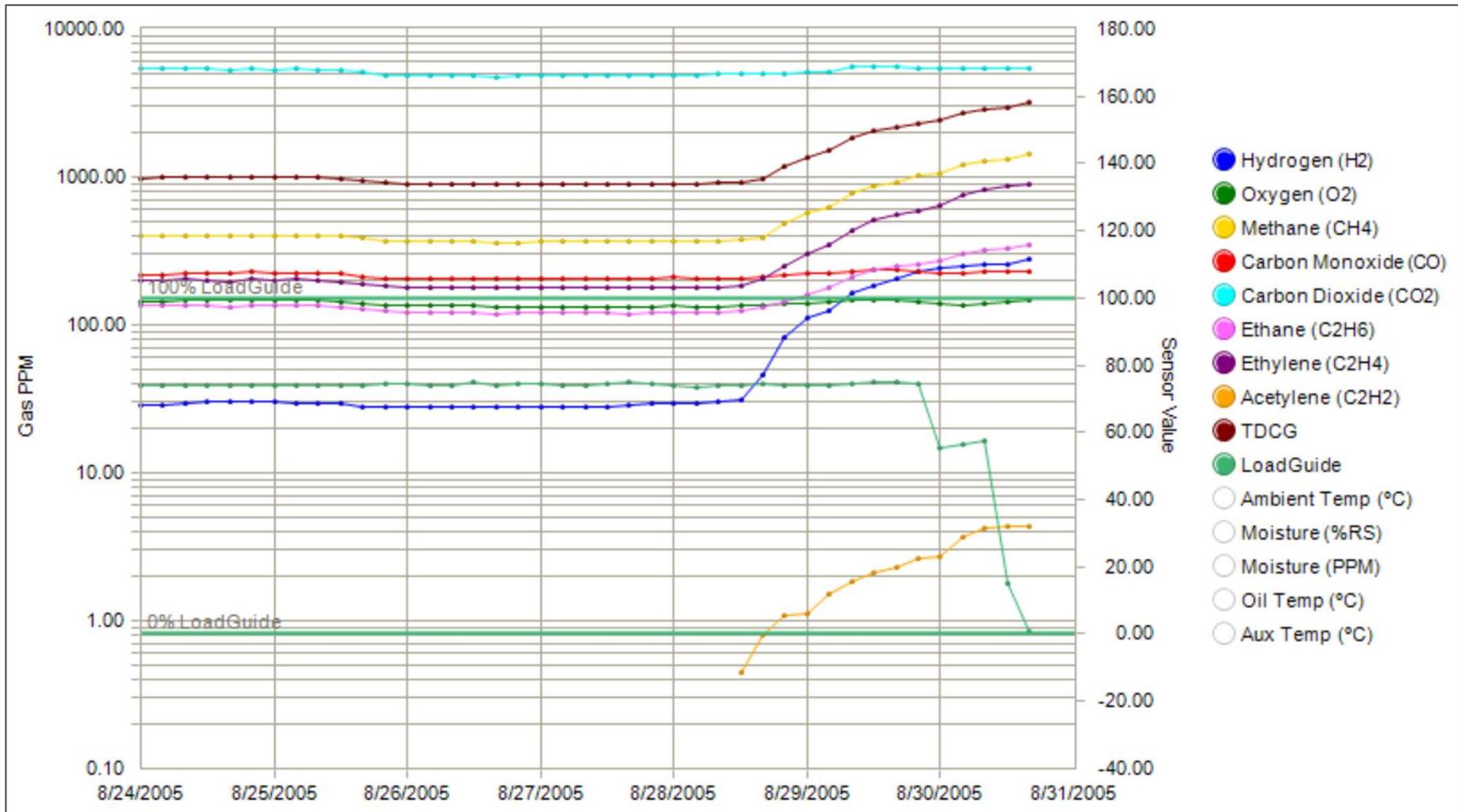
Duvals Pentagon 1 & 2

# Case Study

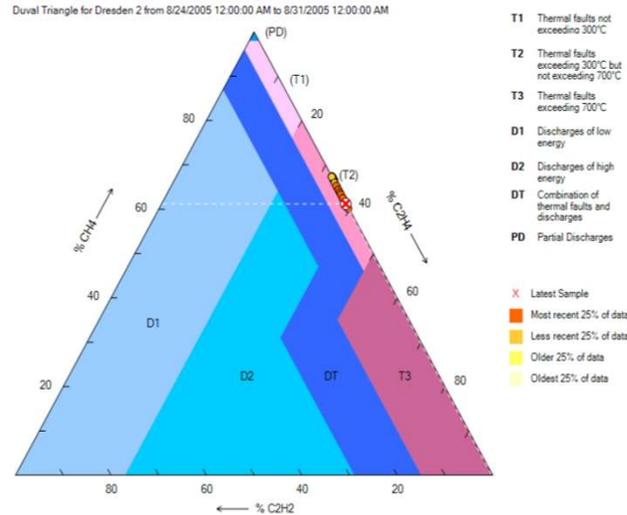


## SERVERON® Story #12

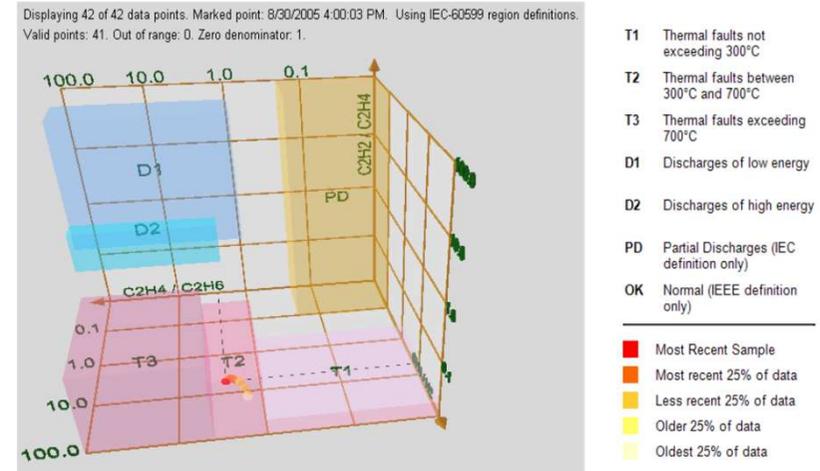
(3-phase, 1100 MVA, 345 kV GSU Transformer)



## SERVERON® Story #12 Analysis



The Duval Triangle is a DGA tool included in the IEC 60599 Gas Guide.



Rogers Ratios are included in IEEE 57.104 Gas Guide (similar to Basic Gas Ratios in IEC-60599)

- Both the Duval Triangle and Rogers Ratio analysis shows the fault condition is in T2 indicating a thermal problem getting worse in the range of 300°C to 700°C
- Combustible gas levels were rising very quickly, exceeding preset rate of change limits. Transformer load reduction began approximately 32 hours after levels began to change and was fully de-energized within approximately 52 hours
- Root cause; Overheating of LV crimped connections caused by the combination of high eddy losses in the crimps & over-insulation + poor oil circulation in crimped bundled areas.

**SERVERON® Story #12**  
(3-phase, 1100 MVA, 345 kV GSU Transformer)



# Cost Benefits of On-Line Monitoring of Transformers

## Avoid Catastrophic Failure:

- The On-Line Monitoring Solutions help to provide ALARM in advance which can avoid catastrophic failures in the GRID.

## Deferred replacement of transformer

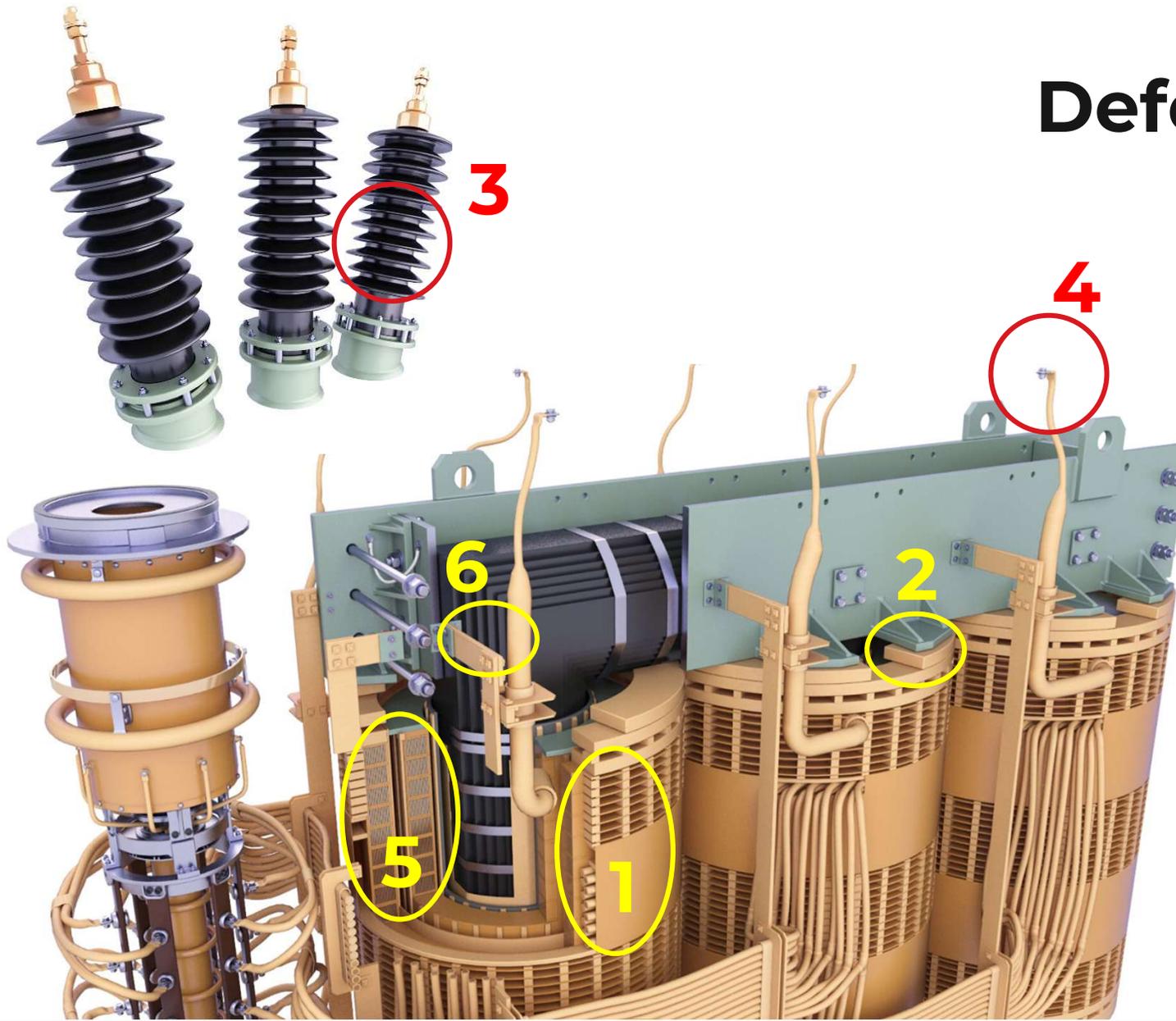
- The benefit from deferred replacement is directly proportional to the current interest rate and the capital cost of a new unit.
- If \$2,000,000 is defined as the cost of a new/replacement unit including the cost of removing the old transformer and installation costs on the replacement unit, value of deferring replacement at a current interest rate of 6% is worth \$120,000 annually.
- As the transformer population grows older, the replacement scenario becomes even more relevant.

# Qualitrol Partial Discharge Monitoring System (QPDM) For Power Transformers

Q



# Dielectric faults Defects Type in TX



1. PD in the Coils
2. discharges on sharp edges (corona) to ground or other potential
3. Discharges in openings (voids) in the bushings
4. Floating parts (not properly connected to potential or ground)
5. Discharges in holes in the solid insulating material
6. Surface Discharges (on insulating material)

# Methods to detect Partial Discharge



AIR SUBSTATION

# Qualitrol DMS: Introduction

- Who we are?

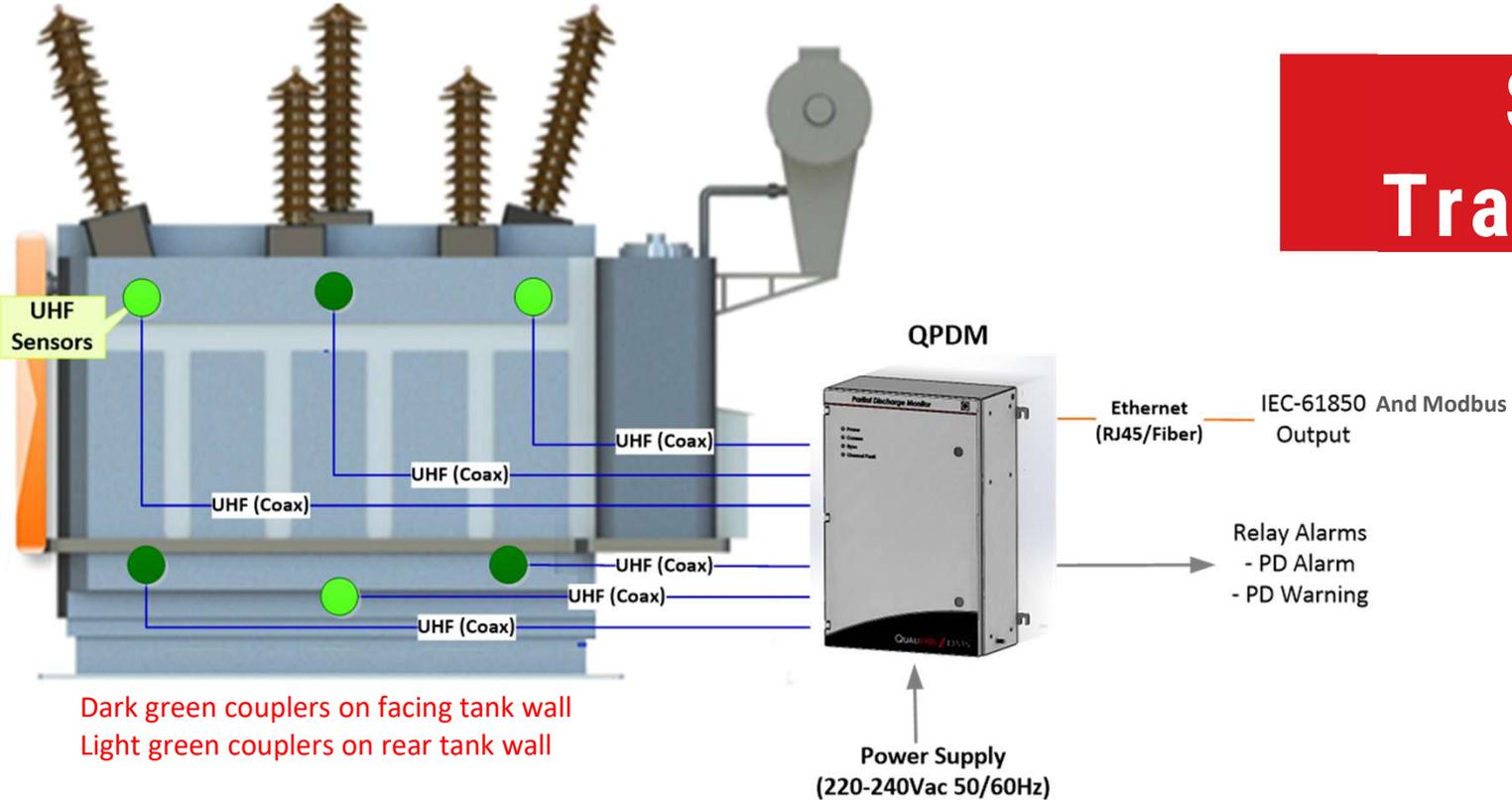
- DMS: Diagnostic Monitoring System
- Qualitrol operating company in Glasgow, UK
- Founded in 1994, after pioneering the use of UHF technology for identifying PD over 10 years prior
- Pioneer in UHF based PD (Partial Discharge) detection and analysis technology
- World leader in Partial Discharge Monitoring of GIS
  - Over 500 substations with over 60,000 UHF sensors monitored online in last 30 years
  - First commercial installation in continuous service for over 337,600 hours
  - Chosen for major projects including Itaipu (Brazil), Gulf Link, 800 & 1000kV test stations in China
  - Has collected over 4.0 million real in service data records from many different types of GIS
- Acquired by Qualitrol in 2009
- All assembly manufacturing in-house to ISO 9001
- Won numerous awards for enterprise and in particular the prestigious Queen's Award to Industry (Enterprise) in 2006



# QPDM System Architecture



## Single Transformer



Dark green couplers on facing tank wall  
Light green couplers on rear tank wall

**NOTES:**

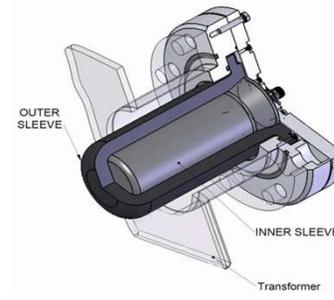
- QPDM is compatible with any UHF PD Couplers/Sensor
- Allowable cable distance between sensor and QPDM (Co-ax cable) is 25 meter.
- Ethernet output from QPDM is configurable for RJ-45 and Fiber Optic (MM or SM)
- System also provides serial output (Modbus Protocol)
- Relay Alarms are configurable Dry Contacts

Can control up to 6 inputs simultaneously

# QPDM UHF Sensors

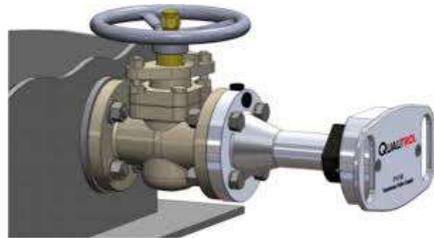


*Internal/Window - Installed in new transformers*



**Internal/Window/Drain  
Valve Sensors**

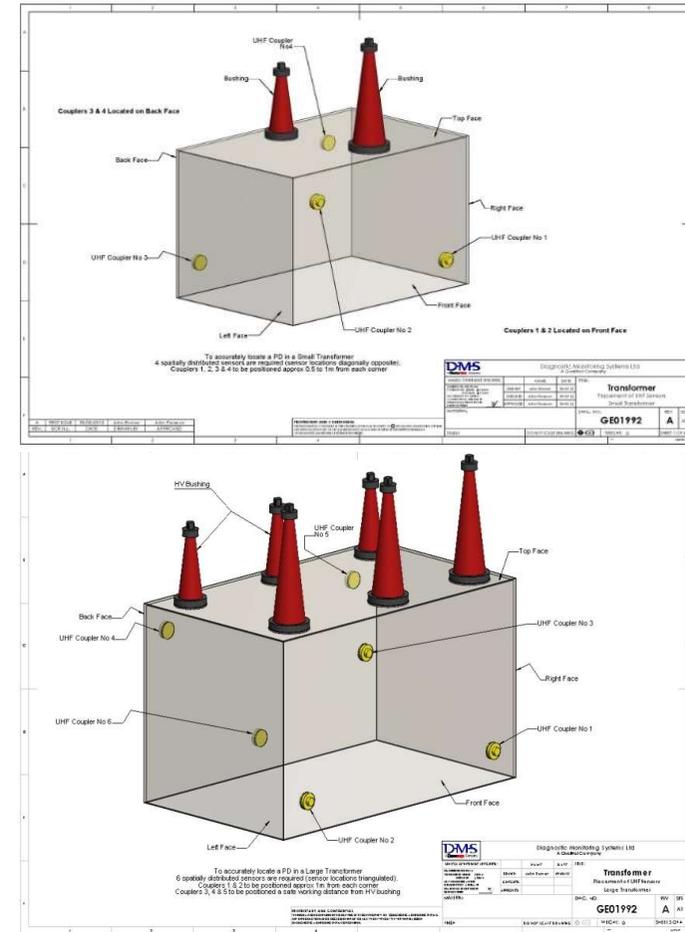
*Hatch Cover/Drain Valve – Can be used for Retrofit purpose*



# Placement of UHF Sensors in Transformers

- Sensors are fitted with maximum possible spacing between them to allow better triangulation of signal. In general:
  - 4 sensors for single phase transformers up to 4m x 2m x 3m
  - 6 sensors for large or 3-phase transformers up to 5m x 2m x 3m or larger
  - number may change in special cases depending on complexity of internal parts, separate tap changers etc
- Standard sensors must not intrude into high field areas – special sensors are available for such areas
- Sensors near top of tank are more sensitive to defects in bushing connection area
- Lower sensors can be installed using drain valves ( this does not need oil to be drained)\*

\* Subject to Utility safety procedures



# QPDM System Architecture



## Monitor

- *IP-66 rated box with environmental shield – suitable for outdoor installation*
- *Self sufficient system for PD Detection and analysis*
- *Up to 6 sensors -> sufficient for one large power transformer*
- *LED indicators for PD and system fault conditions*
- *4 x Relay alarm output option to connect to SCADA systems*
- *Protocols: IEC61850 data output, Modbus*
- *Single Mode, Multimode Fiber or copper only options*
- *Remote client -full user interface as per Gen3 PDM - trending / alarms / analysis*
- *Live Streaming / POW / Live PRPD/ History etc.*
- *Suitable for extreme environmental conditions*

# QPDM System Architecture



## New Features

## Customer Benefits

# HDR Front End Card

70 dB Dynamic Range

- Improves PD analysis capability (for varying PD Amplitudes)
- Improves severity analysis
- Eliminates need for external attenuators

Detection Range: 300 to 2000 MHz

- Same PDM system can also be expanded to Dead Tank Breakers / Pass Breakers (1GHz+ Band)
- One system suitable for multiple assets

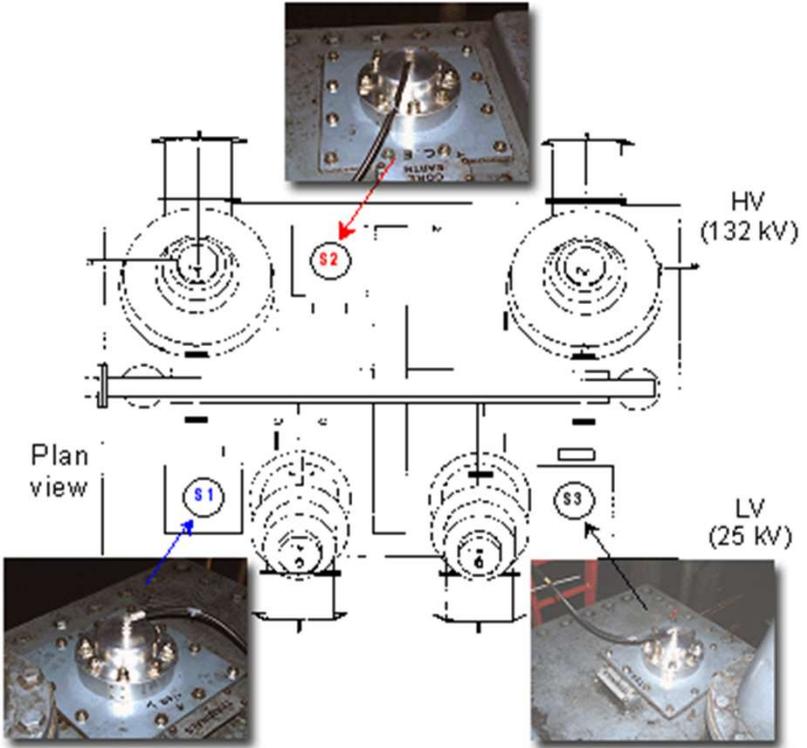
More Filtering Options

- Software selectable UHF acquisition bands helps in eliminating noise
- Reduces cost of external filters e.g. Notch filters
- Simplifies commissioning and maintenance

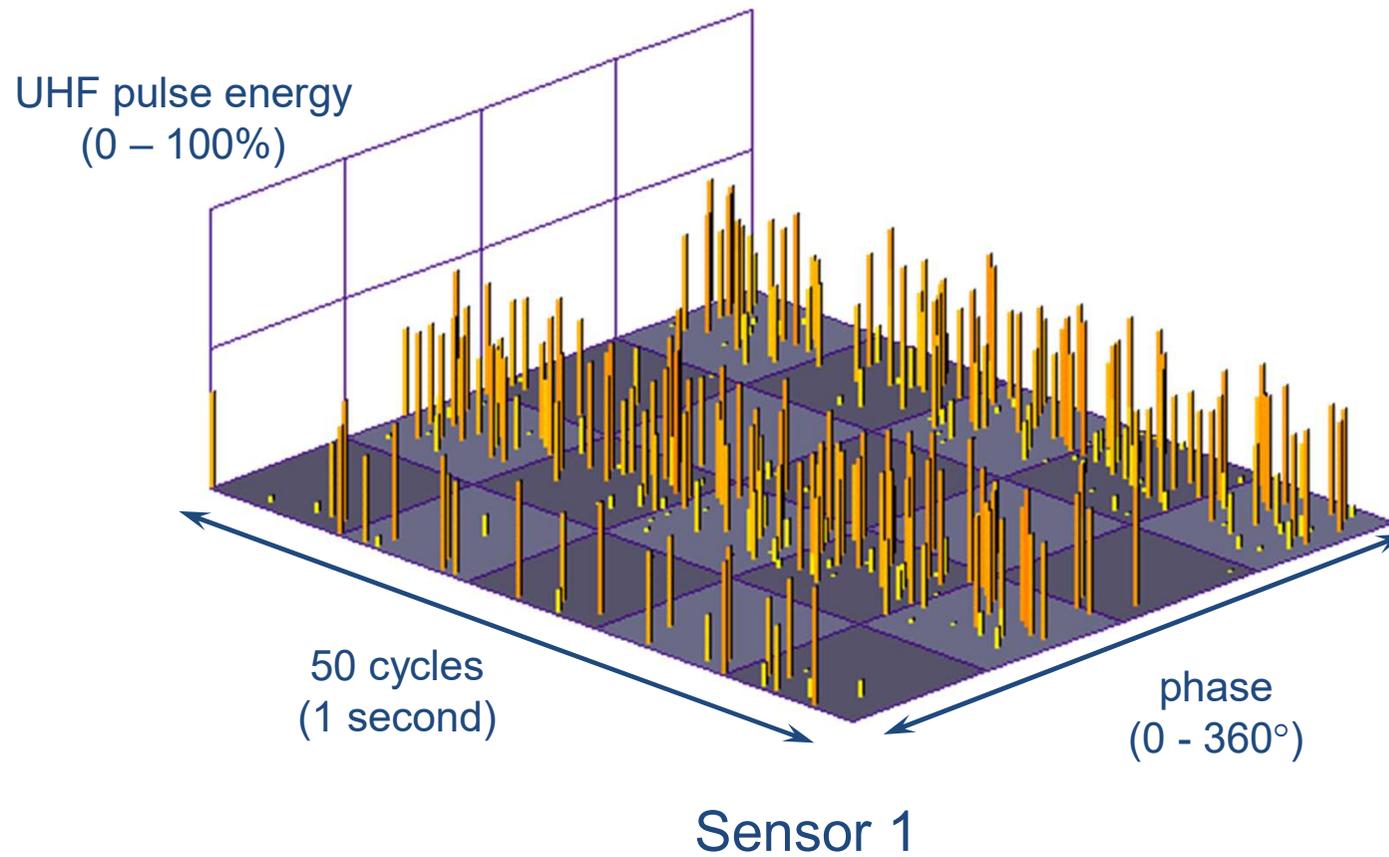
-80dBm Sensitivity

- Capture even smaller PD Signals

Case study #2 - 18 MVA Transformer 132/ 25 kV with 3 UHF couplers



## Case History: #2

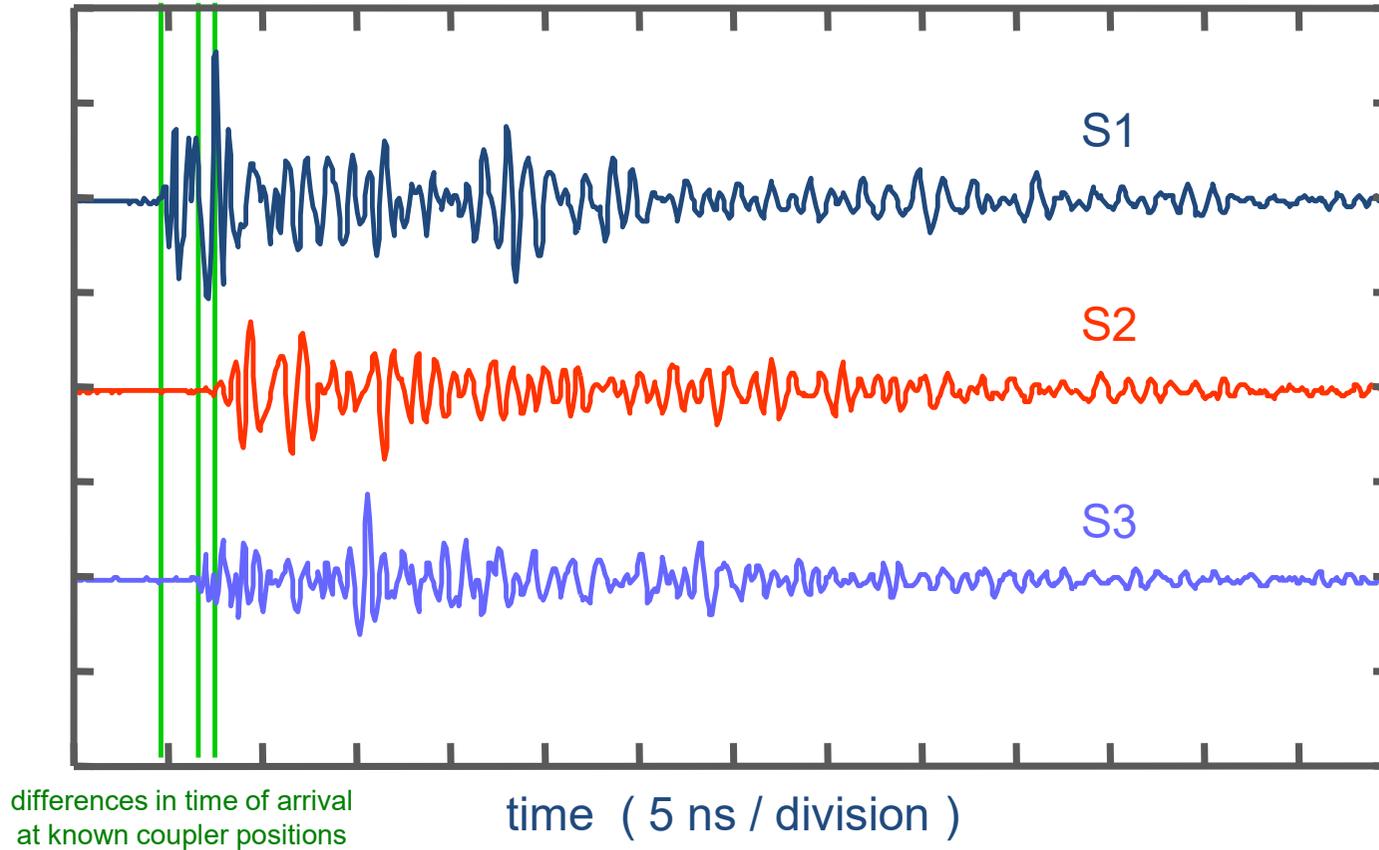


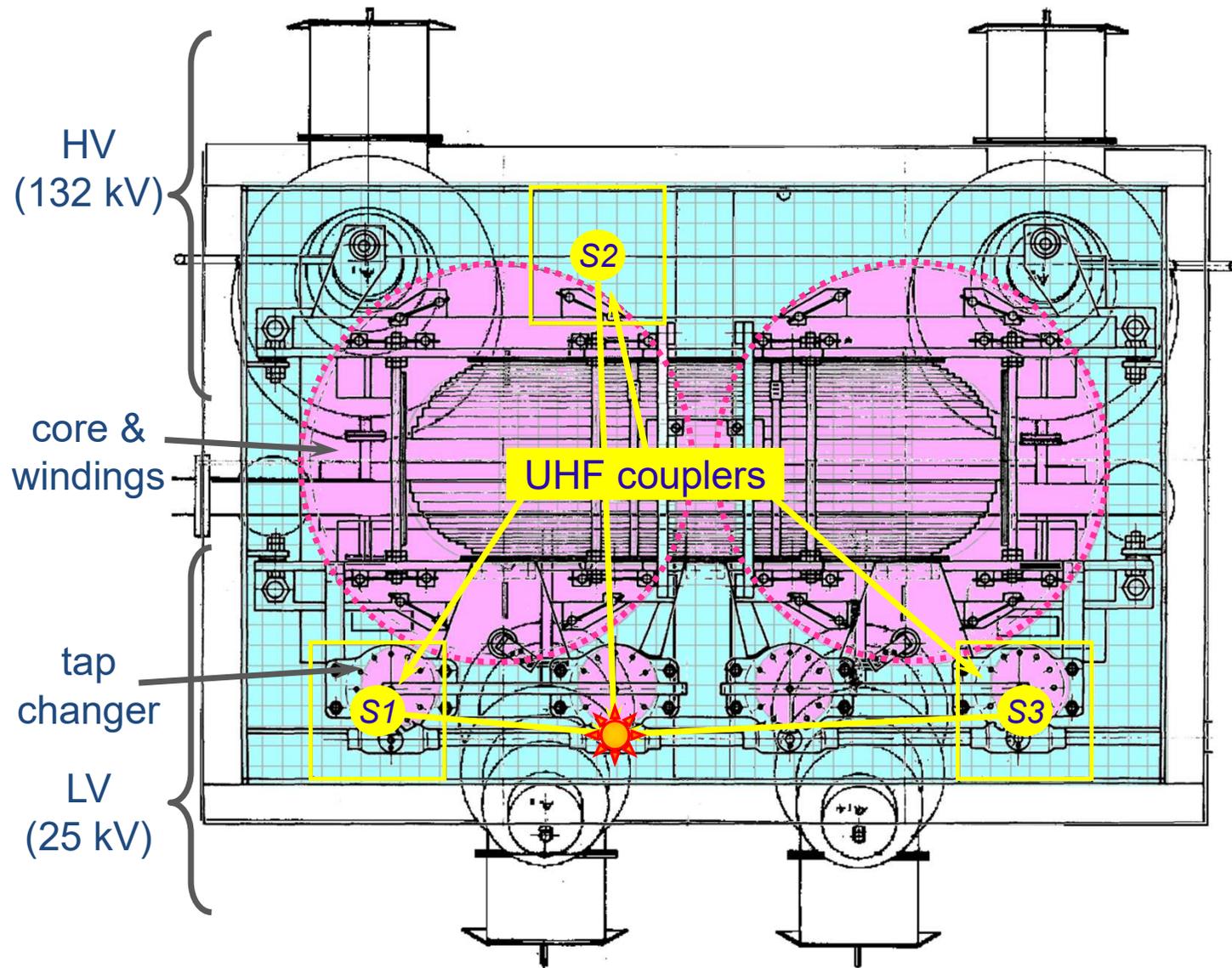
**PD pattern with strong 180 degree phase symmetry**

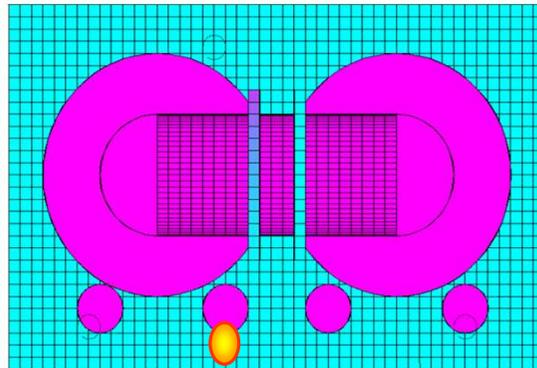
## Case History: #2

amplitude  
( 50 mV / div )

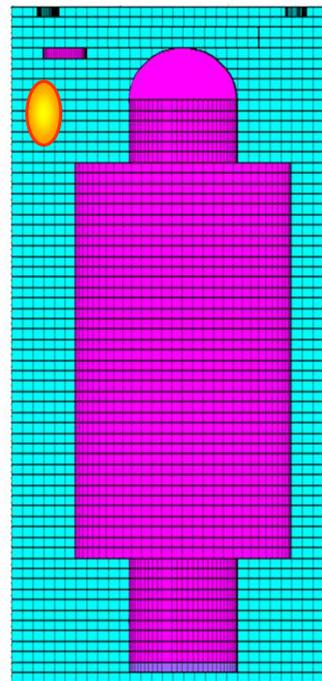
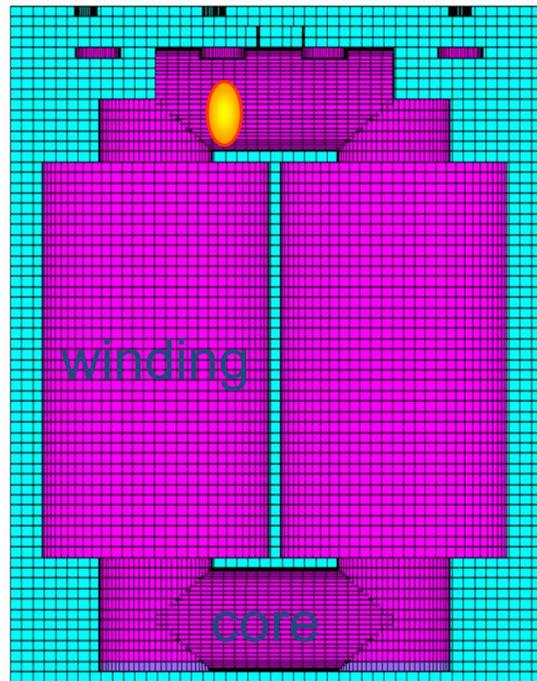
### *Set of UHF Signals from a Single PD Pulse*







*Third-Angle Projection  
Showing the Suspect  
Volume*



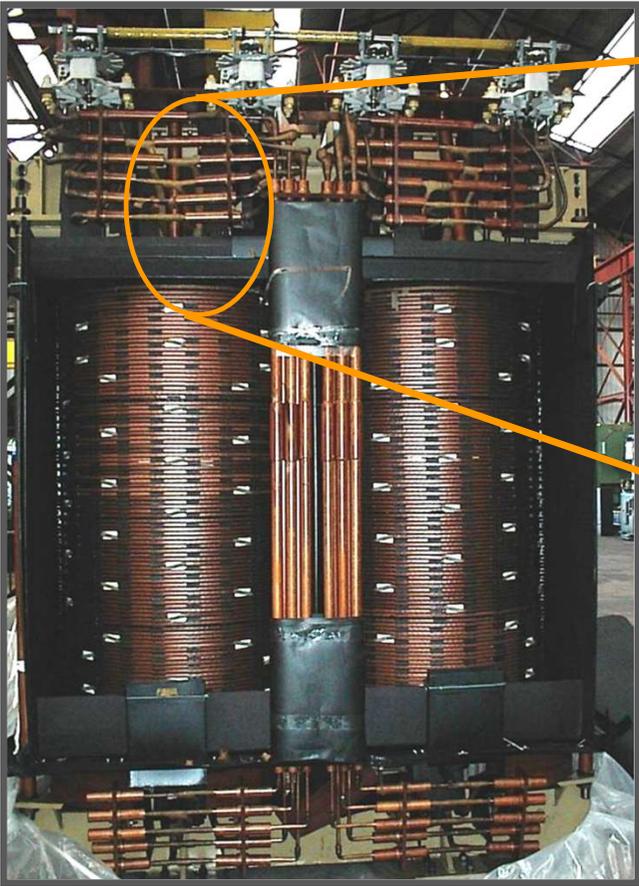
3.25m

2.35m

1.50m

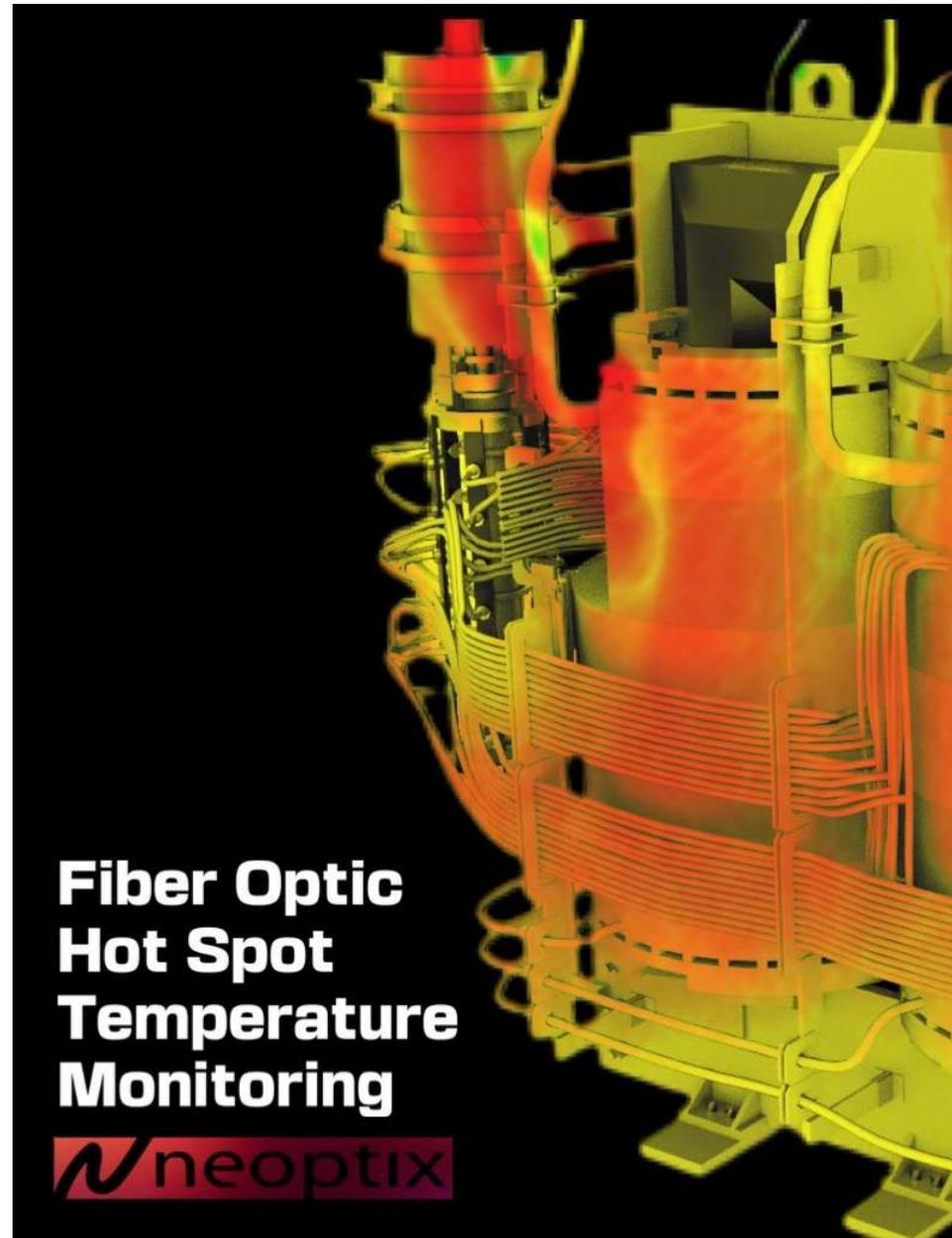
(Mesh size = 5 cm)

**Inspection of Detanked Assembly**



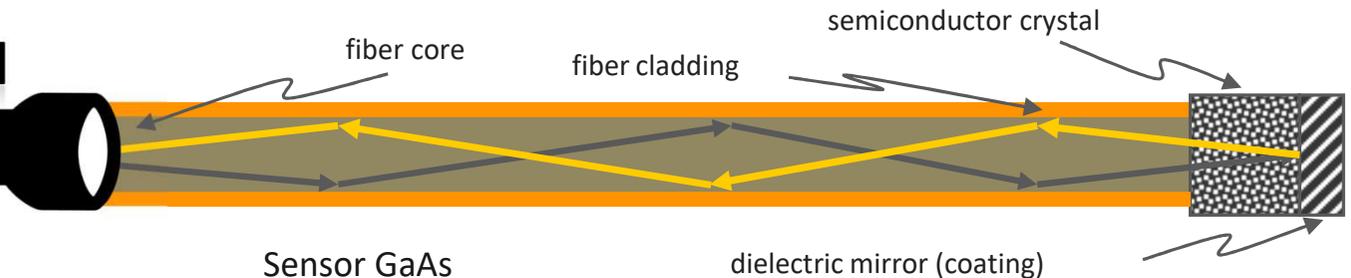
# HOT-SPOT DIRECT

Temperature Monitoring

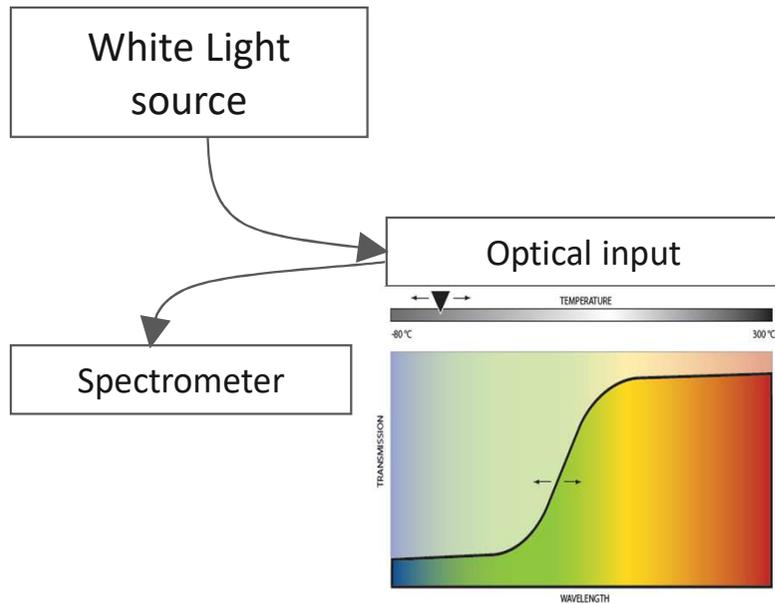


# HOT-SPOT IN TRANSFORMERS – PRINCIPLES OF OPERATION AND APPLICATIONS WITH FO

## LIGHT SPECTRUM



Working principle of Gallium Arsenide



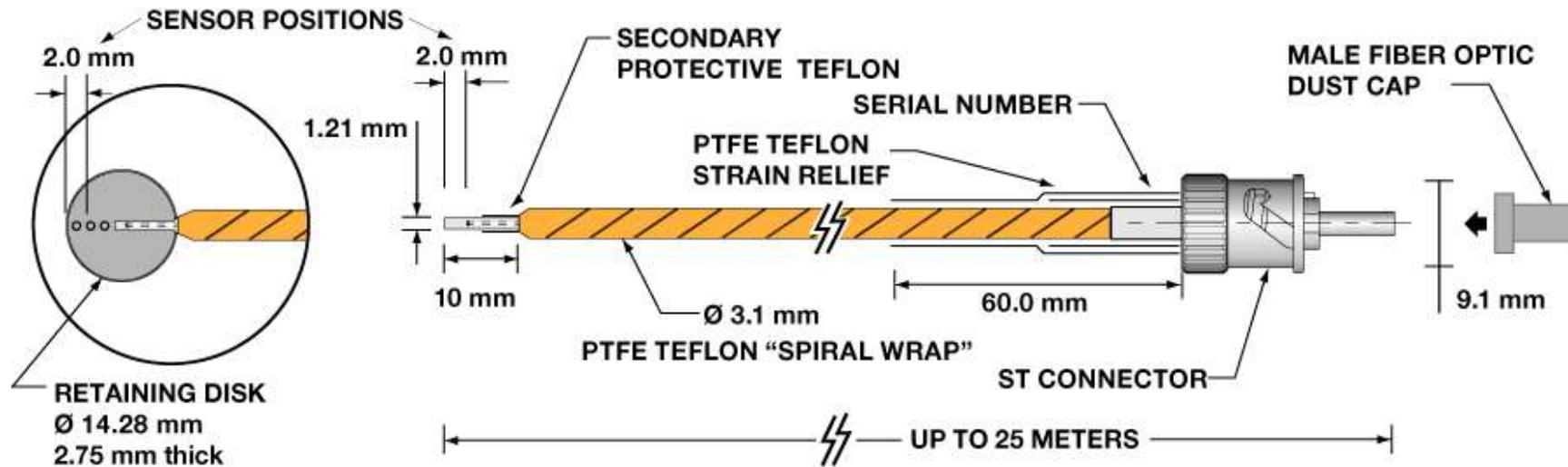
Sensor GaAs

dielectric mirror (coating)

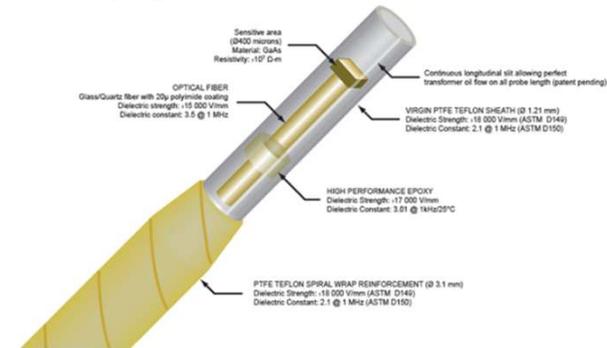


- ✓ The concept of the system is very simple but elegant; It consists of a light source, an optical coupler, the probe and a sturdy spectrometer.
- ✓ Multichannel models use the same design but share most components due to channel multiplexing
- ✓ No high-power electronics that are unreliable are used, which increased reliability, and the light source has an estimate of 300 years – MTBF

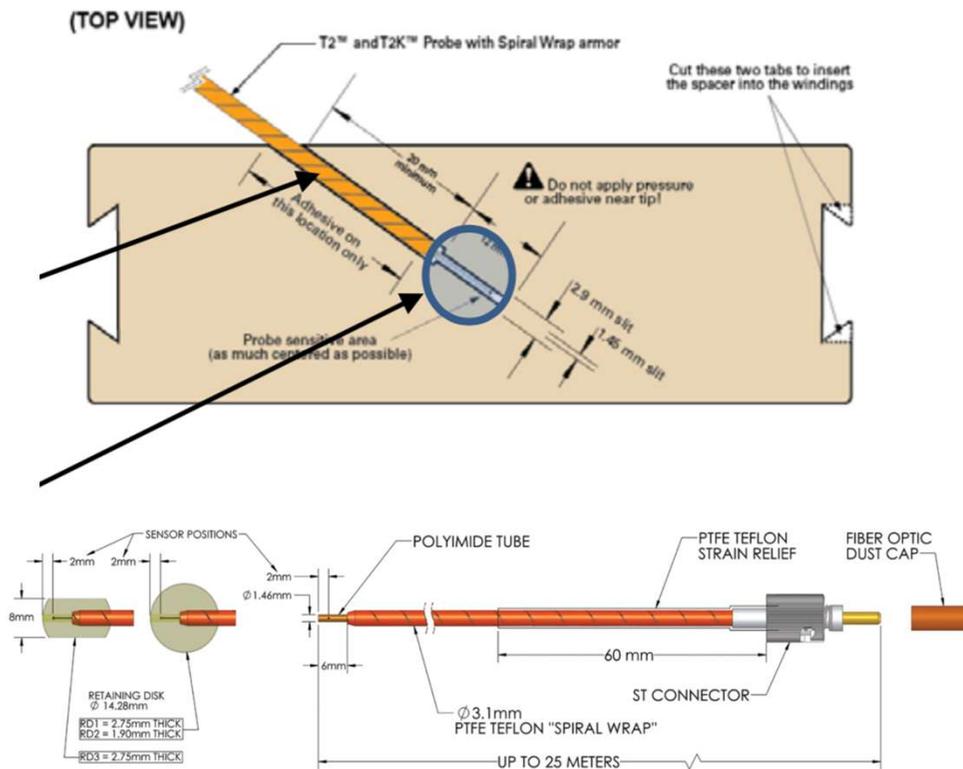
# T2 Series Fiber Optic Construction Details



Designed to allow full oil penetration, fast response time and high dielectric strength and chemical resistance  
US patent # 8,568,025



# T2K PROBBE SPIRAL WRAP ARMOR



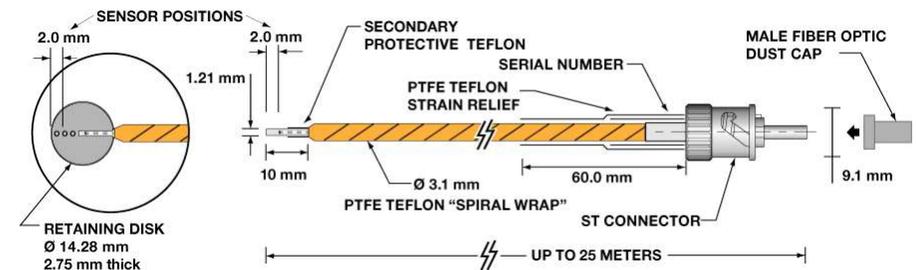
## T2 probes, with a retention disk (-RD1 option)

- This is the easiest way to install probes in radial spacers
- No duct tape or glue is required to keep the probe in position
- Rotor disc, designed without the need for glue.
- Non-friable like other material, such as Nomex
- PD tested by Weidmann
- Disc diameter is 14.3 mm (9/16 in.)
- Maximum tensile force ~ 20 N (~ 2 kg-f)
- NXP-631: Disk installation kit, with:
  - 9/16-inch drill, with key
  - Double cutting tool (or use of band saw)

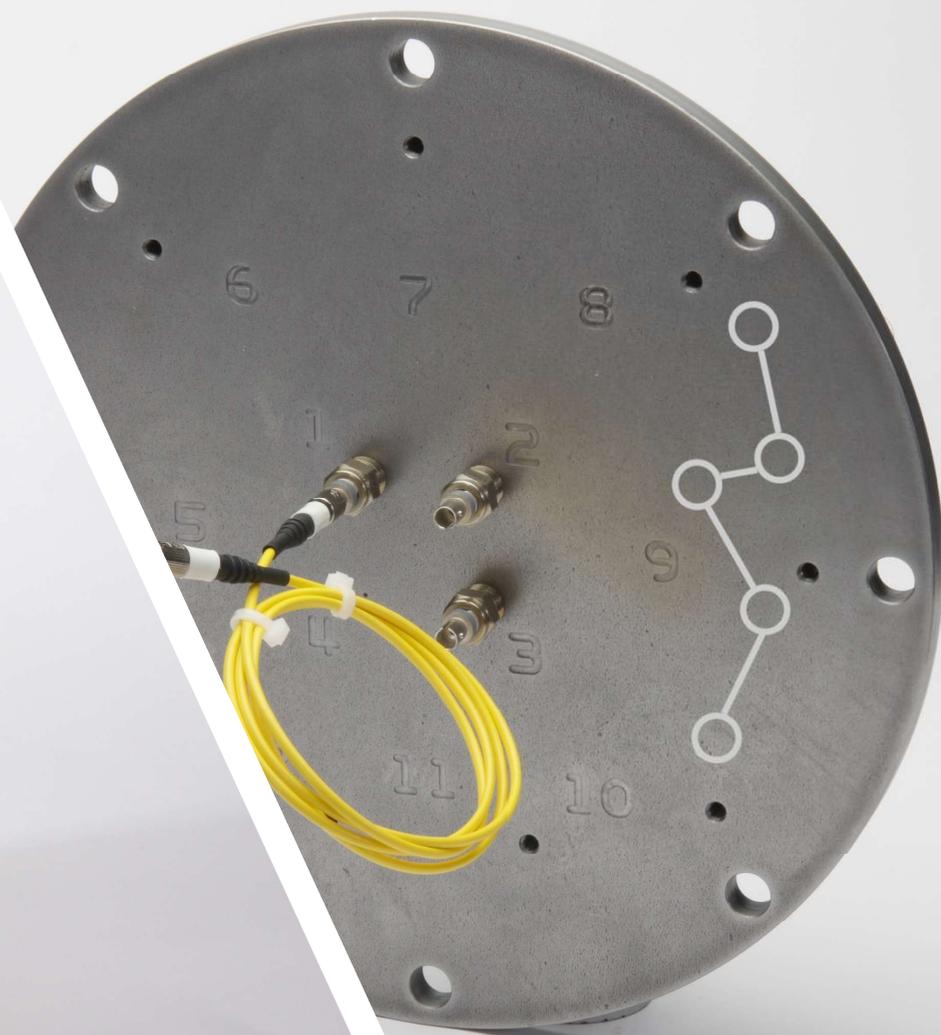
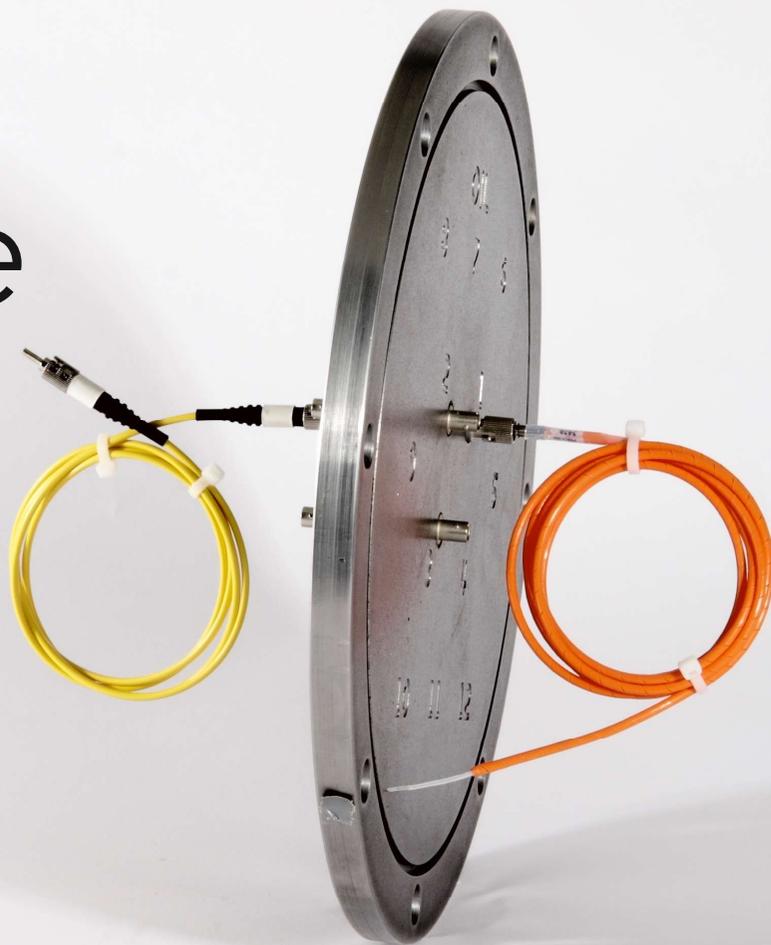
Warning: Do not attempt to remove the disc, as this will damage the probe!



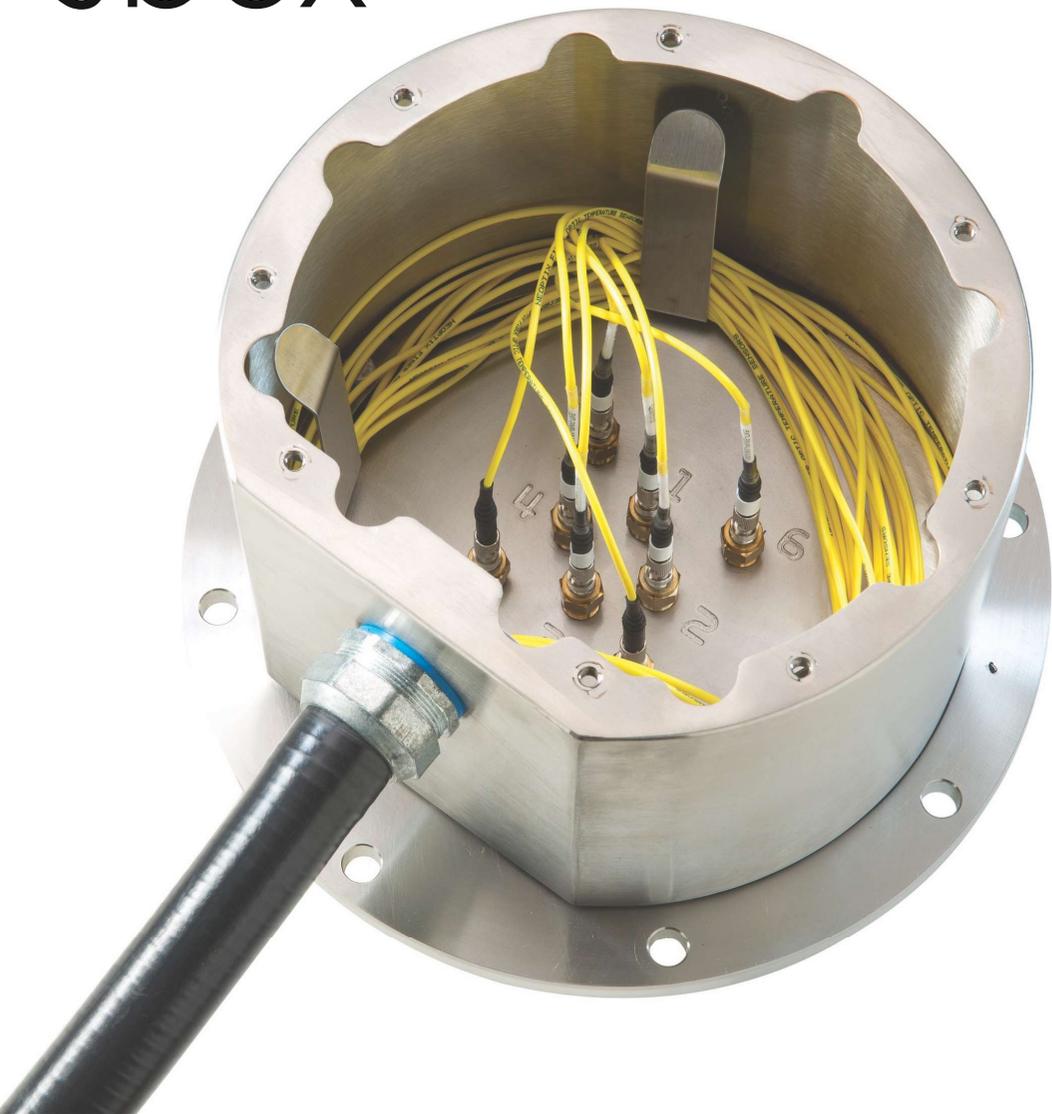
### Mini-knockout

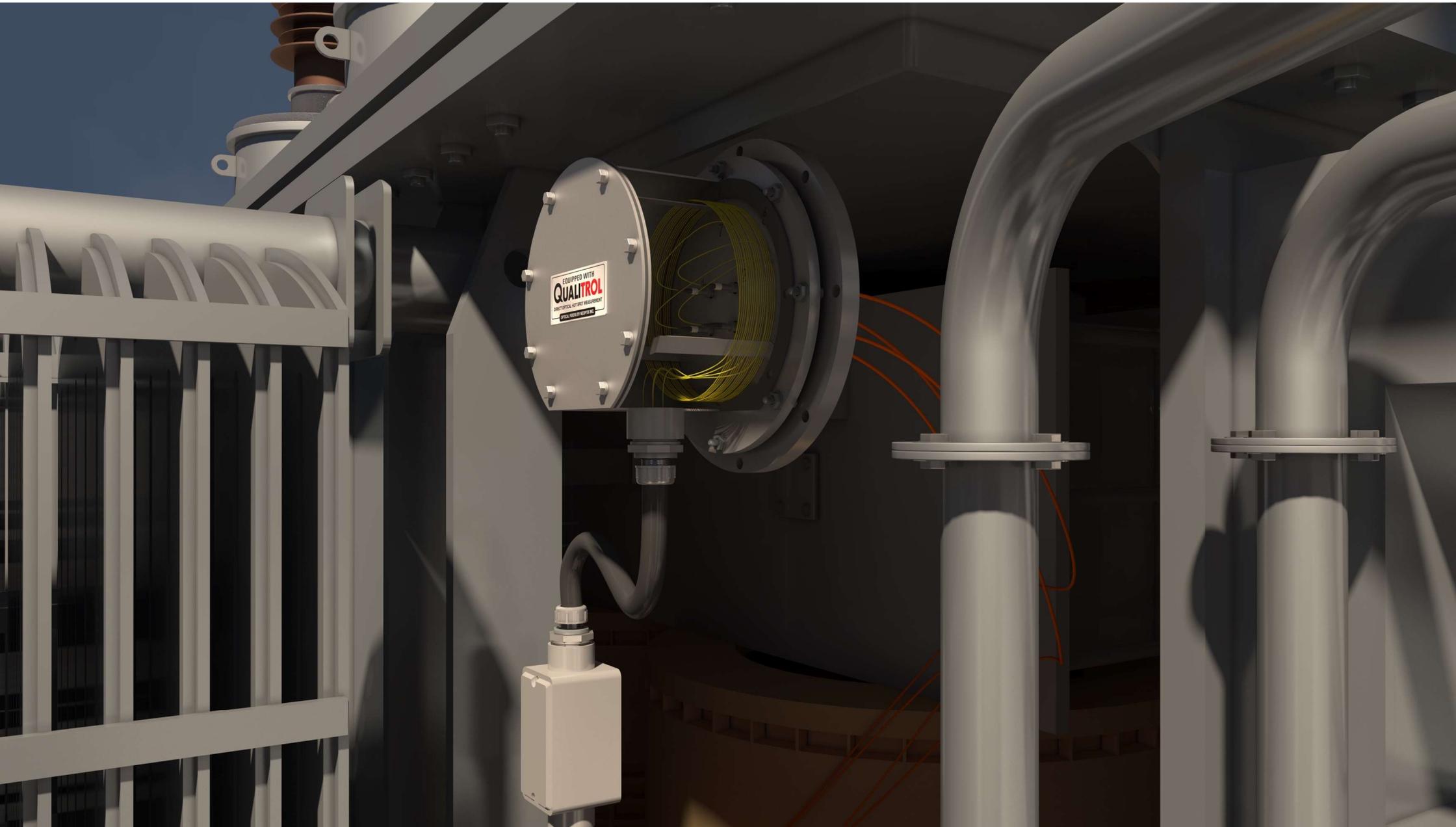


# Tank Wall Plate



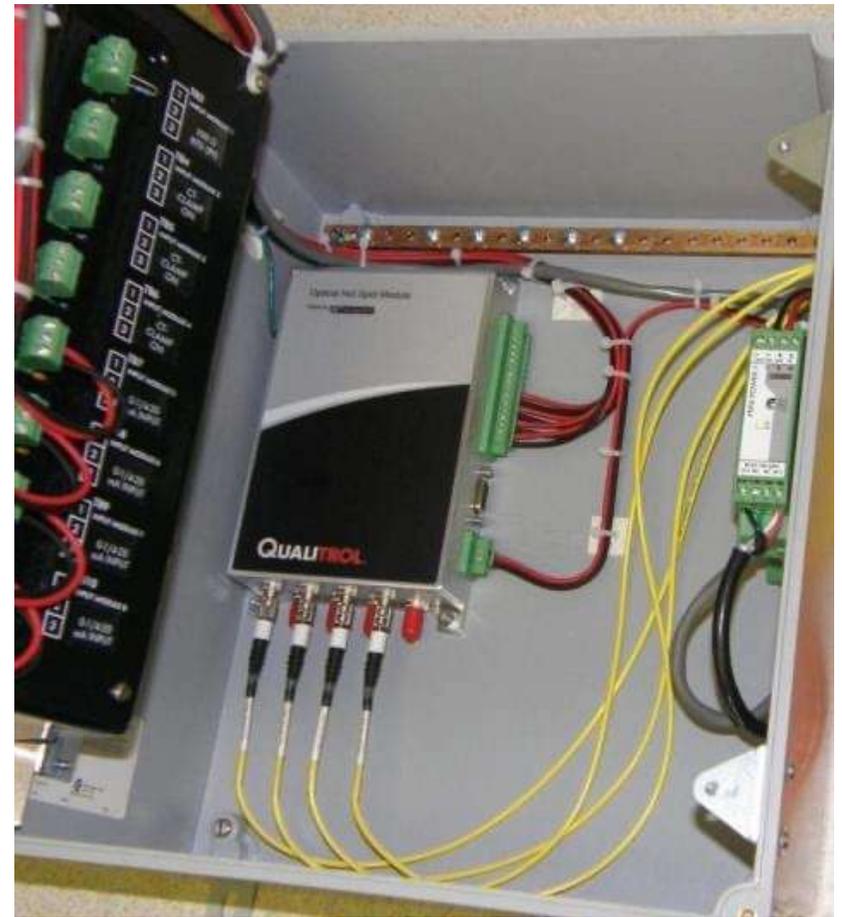
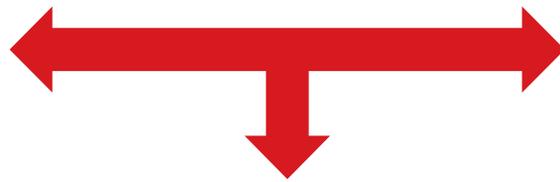
# Jbox





# HOT-SPOT IN TRANSFORMERS – PRINCIPLES OF OPERATION AND APPLICATIONS WITH FO

## Installation on local TR cabinet



# THE MOST FLEXIBLE PORTFOLIO



## Multi-Channel OmniFlex



Upgradeable and stackable fiber optic signal conditioner system

- Hot-swappable fiber optic modules
- Choices of 5 different modules:
  - 1, 2 and 4 channels modules at 10 Hz sampling rate on each channel
  - 4 or 8 channels modules at 250 ms switching rate between each channel
- Modules can be moved and mixed in chassis
- OmniFlex chassis can be cascaded to form an array of up to 1024 optical channels
- With USB interface and flexible OmniLink software

## Portable Nomad



Portable battery-powered fiber optic signal conditioner with SD card datalogging

- One optical channel
- Run on 4 AA rechargeable batteries
- Large LCD display
- RS-232 communication link
- Datalogging on SD flash card
- No gage factor or calibration needed
- Compatible with Neoptix OptLink™ control and datalogging software

## T/Guard Link



Small form factor fiber optic signal conditioner for winding monitoring for small and medium size transformer

- 2 versions: Fluorescence and GaAs technologies
- Available with 1 to 8 optical channels
- Multiple modules can be linked together with Modbus
- Small footprint (190 x 113 mm)
- 4-20 mA analog outputs
- RS-485 port, with ASCII and Modbus communication
- Compatible with Neoptix OptLink™ control and datalogging software

## T/Guard 405



Cost-effective fiber optic signal conditioner for winding monitoring

- Replacement for the original Neoptix T/Guard system
- Available with 2 to 16 optical channels
- Large LED high visibility display
- 4-20 mA analog outputs
- RS-485 port, with ASCII and Modbus communication
- 32 MB datalogging is standard
- Compatible with Neoptix OptLink™ and OptLink-II control and datalogging software

## T/Guard 408 & 408XT



Full-featured multi-channel system for transformer monitoring, with laram and cooling control

- Available with 4, 6, 8, 10, 12 or 16 optical channels
- Large LED high visibility display
- 8 Form-C relays with galvanic isolation
- 4-20 mA analog output
- Serial protocols including Modbus and 61870
- Smart Grid protocols (XT) including IEC 61850
- Light source superior to transformer's life
- 2 or 4 GB data logging on-board memory
- Integrated Web Server with IP Address (XT)
- Compatible with Qualitrol OptLink™ control and datalogging software

## 507DW & 509DW



Intelligent transformer monitor with direct winding

- All the features of the QUALITROL 509 ITM
- Real time comparison of calculated and direct hot spot winding temperatures for verification of transformer operation to OEM specification
- Available with 1 to 16 optical channels
- 4 X 20 display with backlight
- Cooling monitor model 509-200 for advanced control or load tap changer monitor model 509-300 for detailed performance monitoring
- Now supports GaAs and Fluorescence technologies

## T2™ oil-immersed probe



Ruggedized temperature probe specifically designed for oil filled and dry type transformers

- 1 to 25 meters length
- Oil-permeable PTFE Teflon™ jacket with 3 mm Teflon™ spiral-wrap reinforcement
- Surpass ASTM D149 and D2413

## TX panel feedthrough temperature probe



Tx model panel feedthrough fiber optic temperature probe has been specifically designed for monitoring temperature through panel or tank walls.

- Built-in ST connector
- No moving parts
- Vacuum or pressure
- Compatible with all systems

## Optical feedthrough



Transformer tank wall optical feedthrough for T2™ temperature probe

- Based on solder glass bonding technology for a permanent oil-tight sealing
- Uses no epoxy or O-ring
- 1/4 NPT-M ANSI threads

## Transformer tank wall plate



Transformer tank wall plate

- Up to 24 feedthroughs on a single plate
- Designed to mate with our JBox2™ feedthrough protective enclosure
- Custom-made upon your specifications
- Carbon steel, stainless or aluminium

## External extension cable



Ruggedized optical extension cable for linking transformer to signal conditioner

- 1 to 500 meters length
- 3 mm O.D. polyurethane jacket reinforced with Kevlar thread
- ST connectors

## JBox2™ protective box



Tank wall plate and feedthrough protective junction box

- Up to 24 feedthroughs in same enclosure
- Flat section for conduit flange installation
- Specifically designed to mate with Neoptix transformer tank wall plate

## NEMA protective enclosure



NEMA 4-12 protective enclosure custom made for the T/Guard product family

- Protects equipment against water, dust, dirt and oil splashing
- Available with automated environmental control
- Meets NEMA 4-12/IP66 standards



Monitoring for the global grid

**QUALITROL**  
Defining Reliability

# ITM & QTMS

TRANSFORMER MONITORING SOLUTIONS

**ITM SERIES**

Complete transformer monitors for all parameters required to accurately track and control power transformers

Remote communications, integrated data logging and event recording capabilities

Seamless integration with Qualitrol Neoptix Fibers for direct winding temperature and DGA-150 for single gas hydrogen measurements

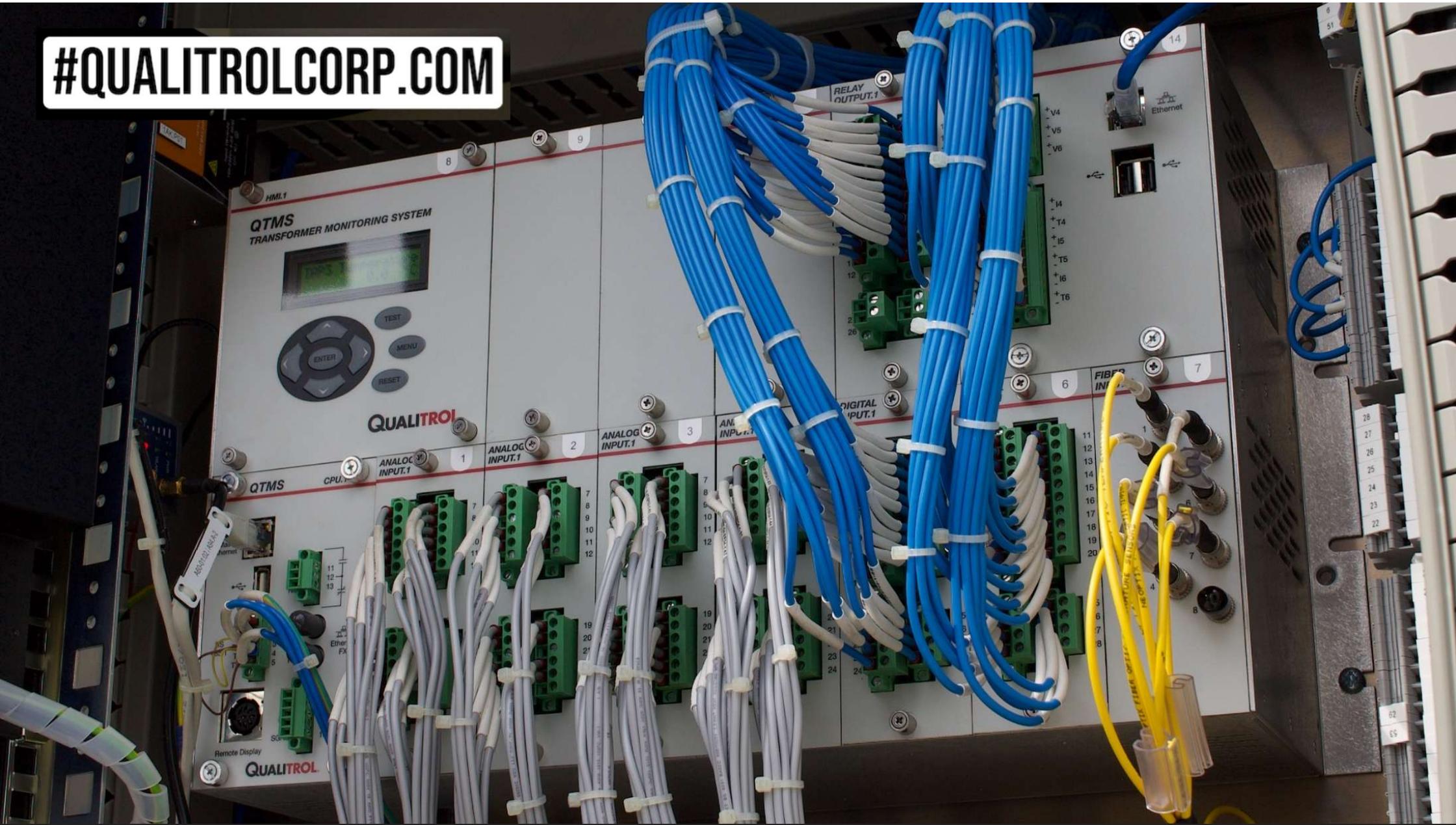
**QTMS SERIES**

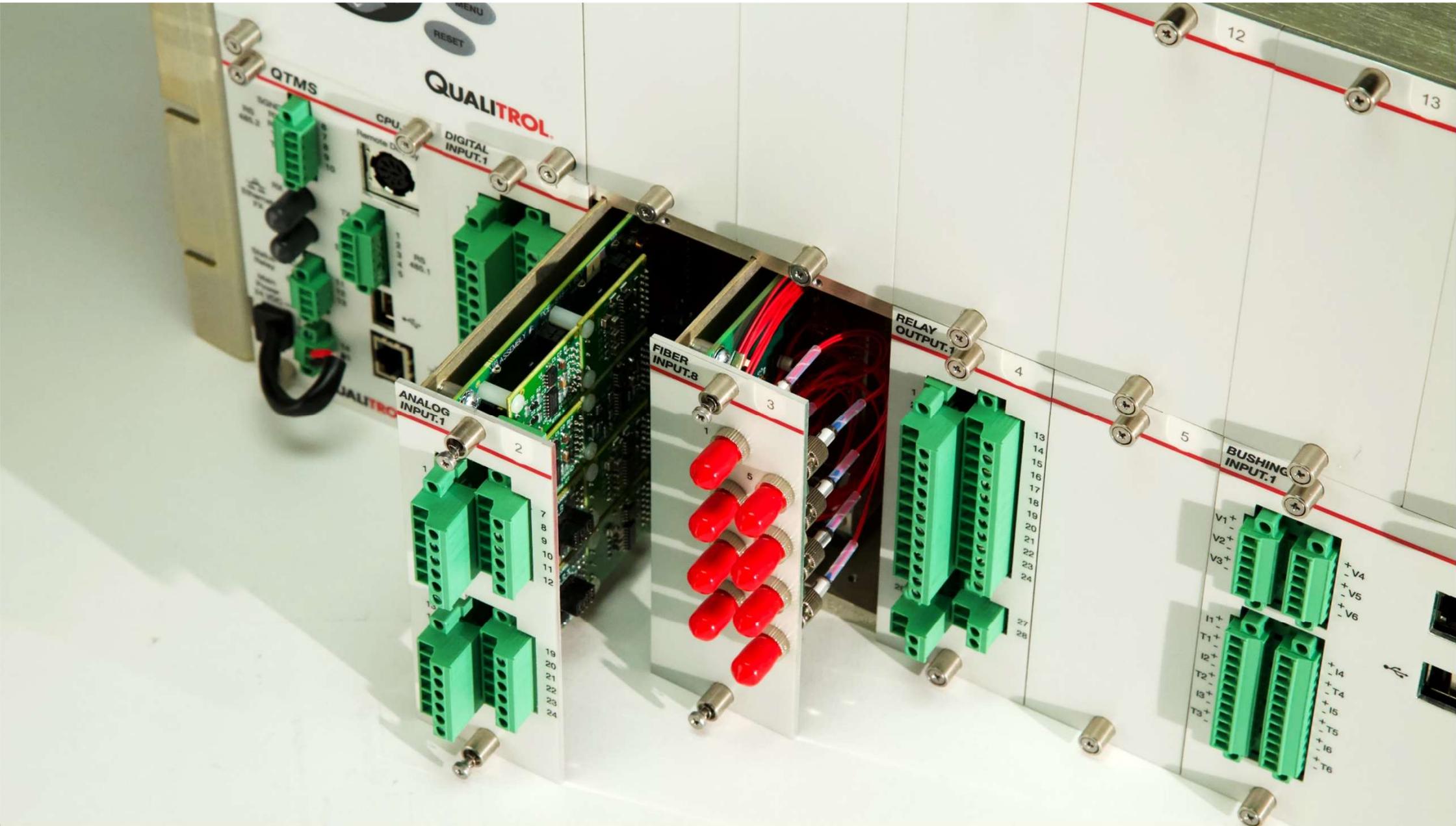
Advanced modular transformer monitors for condition based, continuous online monitoring of asset health

Bring all sensor data into one single monitoring solution, including Partial Discharge and Bushing monitoring

Bring data from multiple QTMS devices into a centralized location with scalable Qualitrol SmartSub enterprise software

#QUALITROLCORP.COM







### DISPLAY

Optional push button display  
Large backlit LCD screen  
Integrated overlay buttons



### FIBER OPTICS

Available in 4, 6, or 8 inputs  
Accurately characterize asset aging  
Accurate direct winding temperature



### RELAYS

8 relays per module  
Up to 112 relays available per system  
Versatile control of cooling systems, alarms, and trip signals



Graphs & trends



Web-base



Analytics



### BUSHING MONITOR

Detect early changes in:  
Tan Delta & capacitance  
Real time bushing health



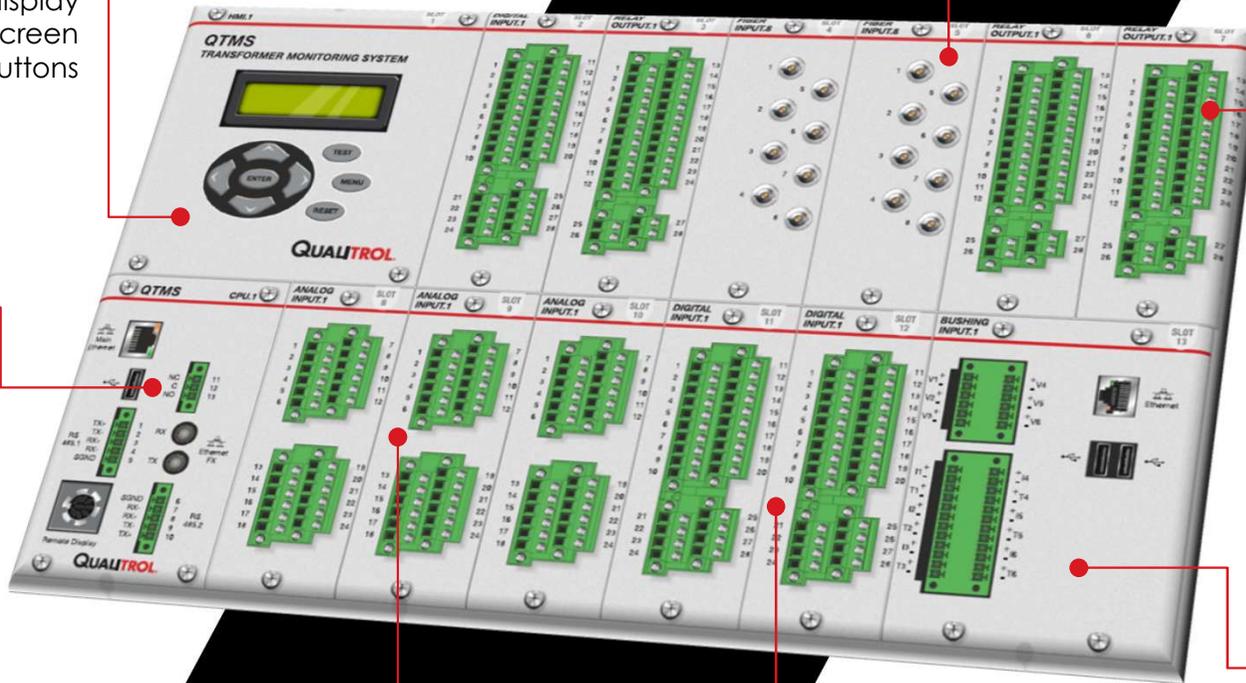
### ANALOG INPUTS

Accepts a variety of analog input types with flexible configuration  
8 analog inputs per module  
Up to 112 analog inputs per system



### DIGITAL INPUTS

Configurable per specification with wiring on front panel  
14 digital inputs per module  
Up to 196 digital inputs per system

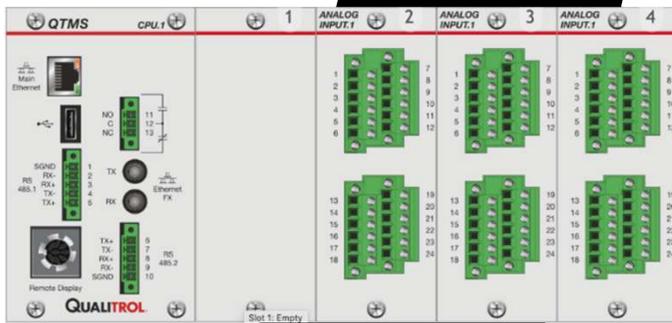
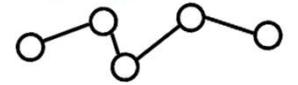


### CPU

Modbus, IEC60870  
Web based interface  
USB and serial port 3.0,  
Universal power supply connections;  
IEC61850, DNP

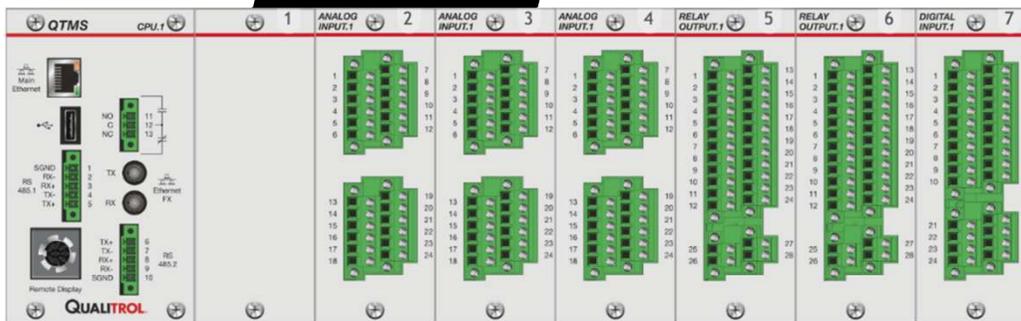
# CHASSIS SIZES

A Size for Every Application



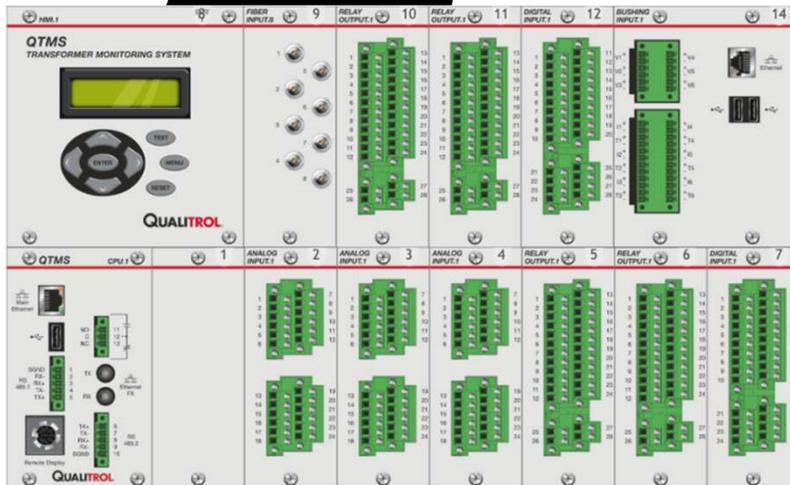
**QTMS STX**

**4 Modules  
Remote Display**



**QTMS MTX**

**7 Modules  
Internal or Remote  
Display**



**QTMS LTX**

**14 Modules  
Internal or  
Remote Display**

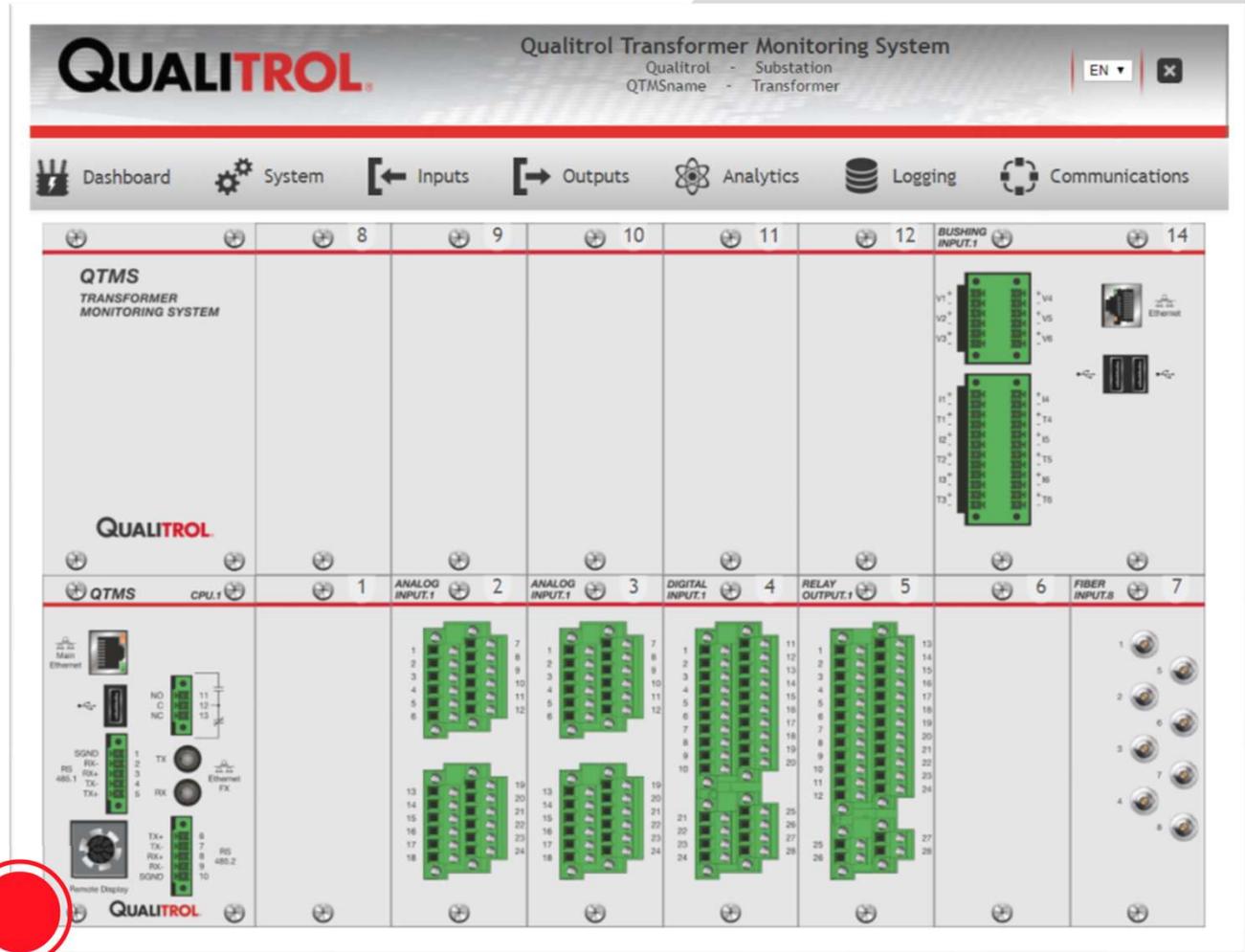
From basic transformer application all the way to Transformer bank monitoring or multi-asset integration

# WEB-BASED SOFTWARE

## Friendly-User Interphase (UI)

- ✓ Multiple Comms. Protocols & Set-up
- ✓ All easy configurations
- ✓ Applicable Calibrations
- ✓ Input Signal Simulation
- ✓ Network Set-up
- ✓ Time Zone NTP/PTP
- ✓ User Accounts
- ✓ Software Upgrades
- ✓ Copy/Loading Identical Config.

User friendly software provides perfect platform for customization and ease of configuration



# ANALYTICS



Analytics

2

2

Cooling Monitoring

Bank Switching

SW Temperature

Translife

Load Tap Changer

Critical Forecast

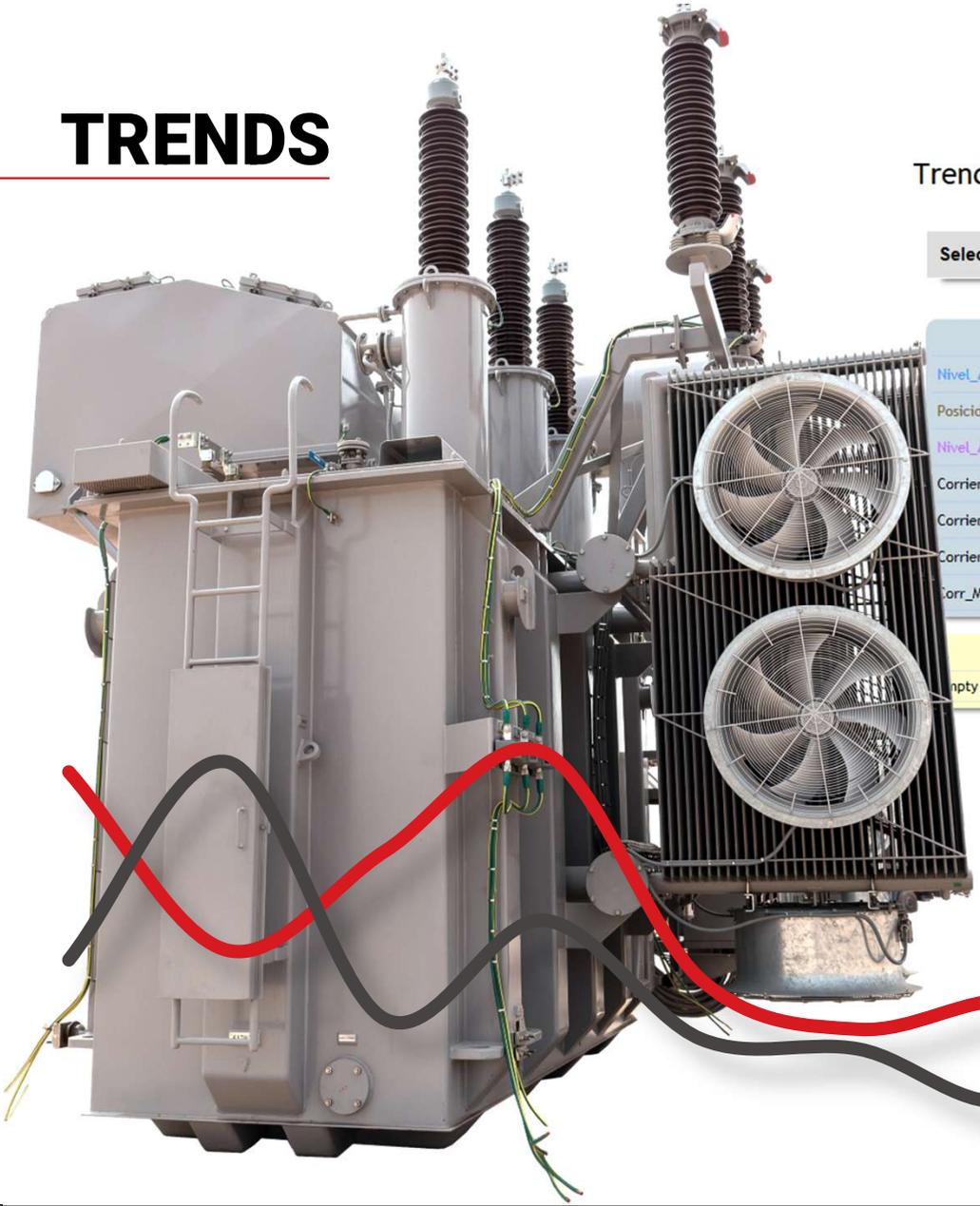
Calculations

Power Monitor

Moisture in Paper

Bubbling Temperature

# TRENDS



## Trending – General Status Center

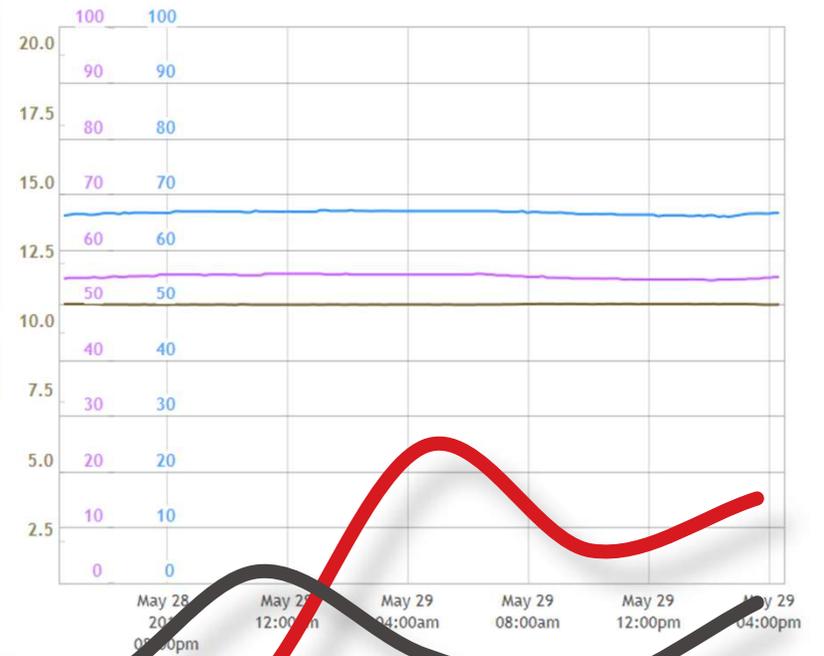
Select new tab

General Status Center		
Nivel_Aceit_OLTC	66.6 %	<input checked="" type="checkbox"/>
Posicion_OLTC	11 Pos	<input checked="" type="checkbox"/>
Nivel_Aceit_Traf	55.2 %	<input checked="" type="checkbox"/>
Corriente_Dev-AT	0.04	<input type="checkbox"/>
Corriente_Dev-BT	0	<input type="checkbox"/>
Corriente_Dev-TT	0.28	<input type="checkbox"/>
Corr_Motor_OLTC	0.02 Amp	<input type="checkbox"/>
Additional Signals		

Please select one or more signals for trending chart display OR  
Select a new dashboard tab for list of new signals from "Select new tab".

Points

Scale: [3h](#) [1d](#) [1w](#) [1m](#)



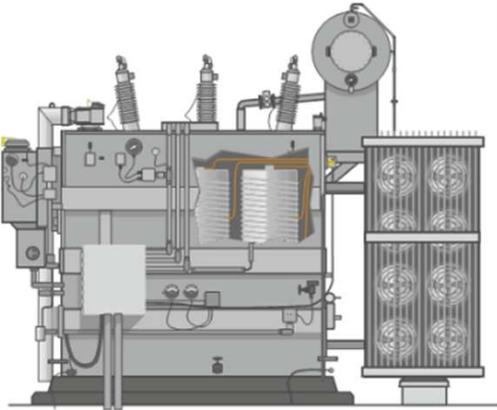


Bushings System		HV	LV
H1, capacitance			0 pF
H1, tan delta			-173.5 %
X1, capacitance			0 pF
X1, tan delta			-3.15 %

General Status Center	
TEMP ACEITE SUP	52 °c
TEMP ACEITE INF	35.1 °c

Conservative Tank Status	
NIV ACEITE TRAFO	73.2 %
NIV ACEITE LTC	46.9 %
POS LTC TR-86, tap position	10

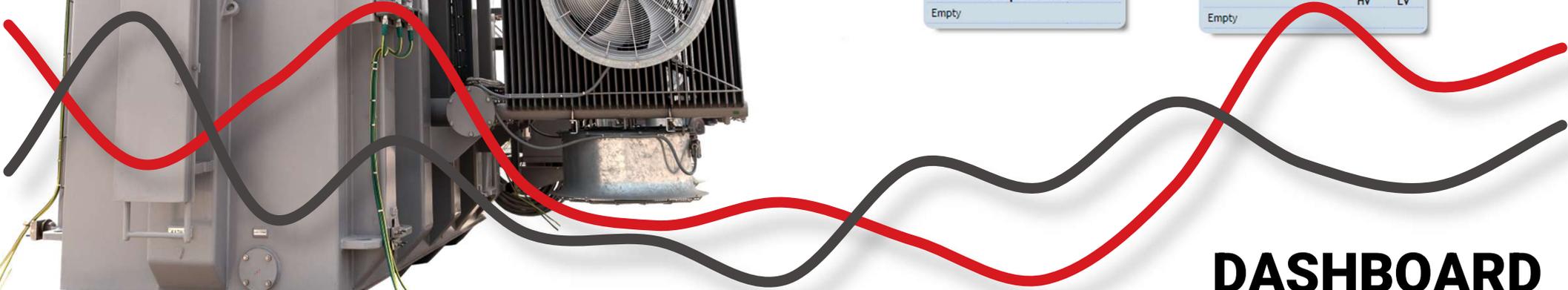
Gases (ppm)	
TM8 0 CO2inOil	148.7
TM8 0 C2H4inOil	0
TM8 0 C2H2inOil	0
TM8 0 C2H6inOil	0
TM8 0 H2inOil	0
TM8 0 O2inOil	1989
TM8 0 CH4inOil	0
TM8 0 COinOil	46
TM8 0 Moisture	2.5 ppm



Cooling Systems	
VENTILADOR ETP1	0
VENTILADOR ETP2	0

Temperature
Empty

Transformer Power	
HV	LV
Empty	Empty



# DASHBOARD

### Dashboard

**Gases (ppm)**

- TM8 0 CO2inOil
- TM8 0 C2H4inOil
- TM8 0 C2H2inOil
- TM8 0 H2inOil
- TM8 0 O2inOil
- TM8 0 CH4inOil
- TM8 0 COinOil
- TM8 0 N2inOil
- TM8 1 COinOil
- TM8 1 CO2inOil
- TM8 1 C2H4inOil
- TM8 1 C2H2inOil
- TM8 1 C2H6inOil
- TM8 1 H2inOil
- TM8 1 O2inOil

1216.9

- Identification
- Date and Time
- Network
- Panel Display
- User Accounts
- Ambient Temp.
- Notification Center
- Maintenance
- System Info

## 2 INDEPENDENT ETHERNET PORT

	TX-Ethernet	FX-Ethernet
MAC address	00:0c:c6:7d:21:51	00:50:c2:ad:e8:98
Use DHCP	<input type="button" value="No"/>	<input type="button" value="No"/>
IP address	<input type="text" value="10.4.208.21"/>	<input type="text" value="10.2.208.61"/>
Subnet mask	<input type="text" value="255.255.255.0"/>	<input type="text" value="255.255.255.0"/>
Broadcast address	<input type="text" value="10.4.208.255"/>	<input type="text" value="10.2.208.255"/>

### DNS 1

Domain	<input type="text"/>
IP address	<input type="text"/>
IP address	<input type="text"/>



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THANK YOU

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